

MATERIALS RESEARCH SOCIETY
SYMPOSIUM TUTORIAL PROGRAM
April 5, 2010



Symposium HH:
Organic Photovoltaic
Science and Technology

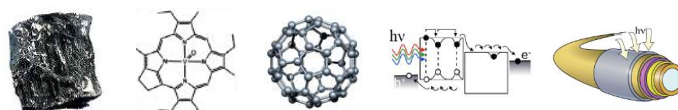
Foundations of Organic Photovoltaics

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University of Michigan

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Foundations of Organic Photovoltaics II: Small Molecule-based OPV



Tutorial HH
MRS – April 5, 2010
San Francisco

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Selected Reports & Articles

- DOE Report: Basic Research Needs for Solar Energy Utilization
http://www.sc.doe.gov/bes/reports/files/SEU_rpt.pdf
- Weisz, Physics Today, **57** (July 2004) p. 47
- Shaheen et al., MRS Bulletin **30** (2005) p. 10
- Würfel, Physica E **14** (2002) p. 18
- Henry, J. Appl. Phys. **51** (1980) p. 4494
- Goetzberger et al., Mater. Sci. and Engin. R **40** (2003) p. 1
- Shah et al., Science **285** (1999) p. 692
- Green et al., Prog. Photovolt.: Res. Appl. **12** (2004) p. 365
- Grätzel, Nature **414** (2001) p. 338
- Brabec & Sariciftci, Monatshefte für Chemie, **132** (2001) 421
- Tang, Appl. Phys. Lett. **48** (1986) p. 183
- Forrest, Chem. Rev. **97** (1997) p. 1793
- Peumans et al., J. Appl. Phys. **93** (2003) p. 3693
- Rand et al., Prog. in Photovolt. **15** (2007) p. 659
- Hains et al., Chem. Rev. DOI: 10.1021/cr9002984

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Acknowledgements

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- Abhishek Yadav (Michigan, LNECD)
- Shaurjo Biswas (Michigan, LNECD)
- Kyle Luck (Michigan, LNECD)



Laboratory for Nanostructured
Energy Conversion Devices
<http://www.umich.edu/~lnecd/>

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Outline

1. Energy & solar cells

- Why we need energy in the first place
- Where does our energy come from and how do we use it?
- Why bother with solar electricity?
- Scalability & cost challenges of conventional solar cells

2. Small molecular organic PV cells – Part 1

- Material system
- Physics of organic PV materials & devices

3. Improving efficiency of OPV cells – Part 2

- Thin-film optics & plasmonics for improved absorption
- Exciton diffusion to and dissociation at D/A interface
- Increasing open circuit voltage and fill factor

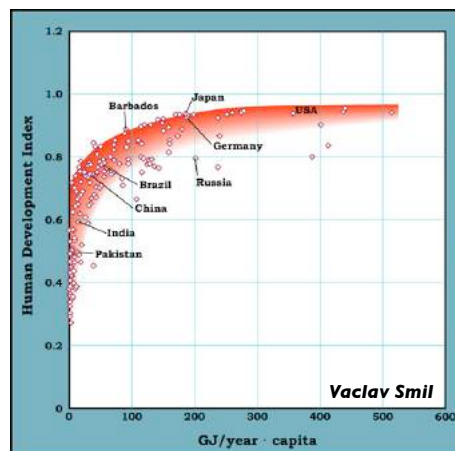
4. Enabling low-cost modules & installation

- Eliminating costly materials from device structure
- Novel architectures
- Device processing

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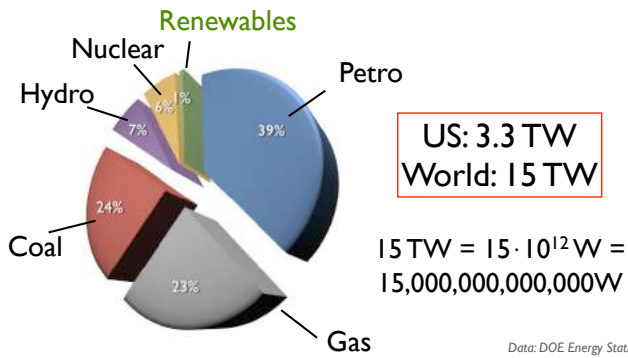
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Quantifying the need for energy



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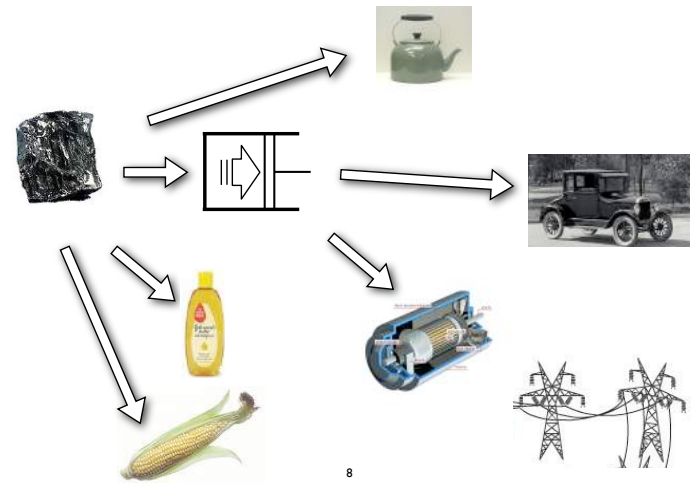
Current Energy Mix in U.S.



A huge amount of energy is needed to power human activity
87% of our energy sources are from fossil fuels

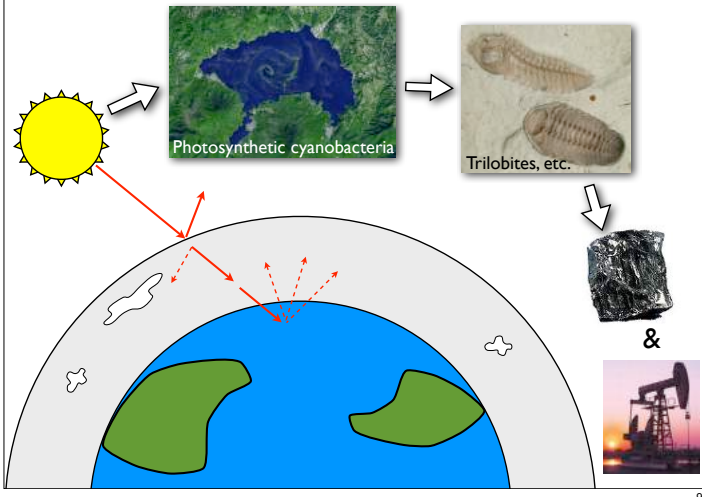
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What do we associate with a high standard of living?



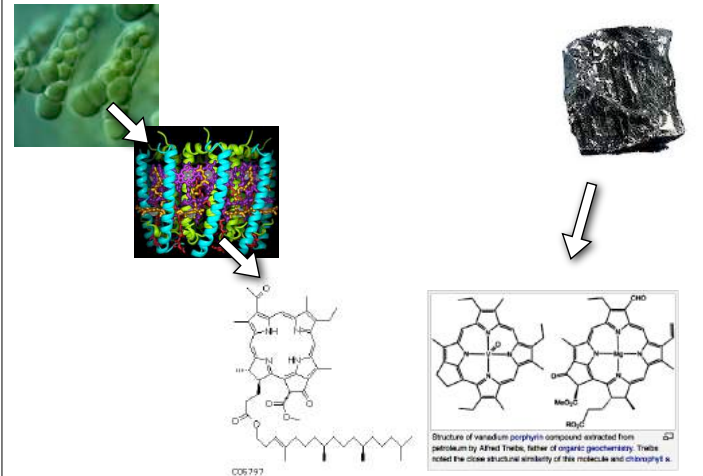
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Where did the fossil fuels come from?..



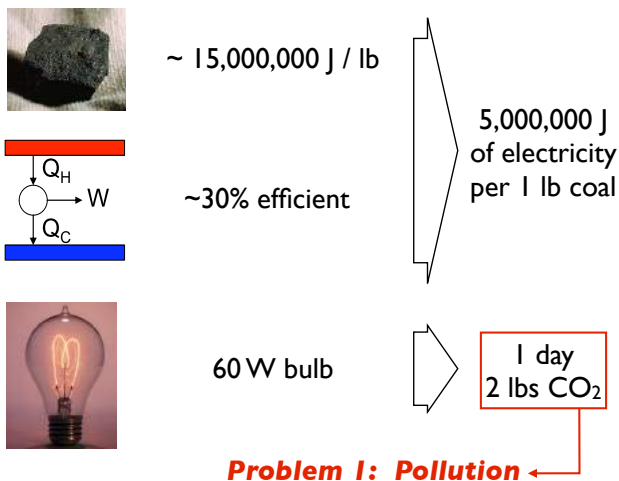
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Evidence of biological origins of fossil fuels



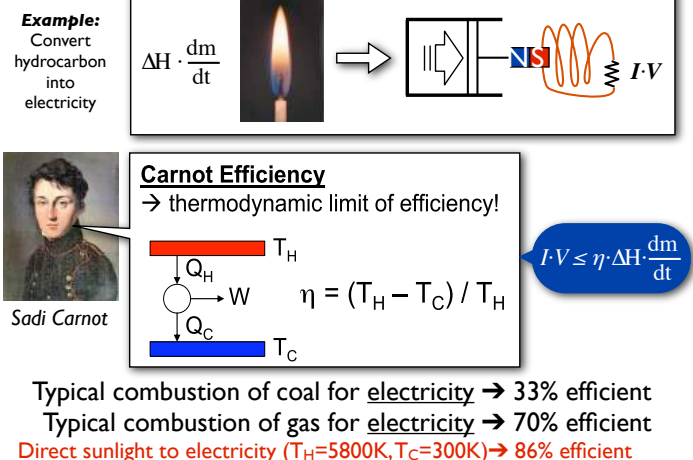
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The largest source of electricity in US: coal



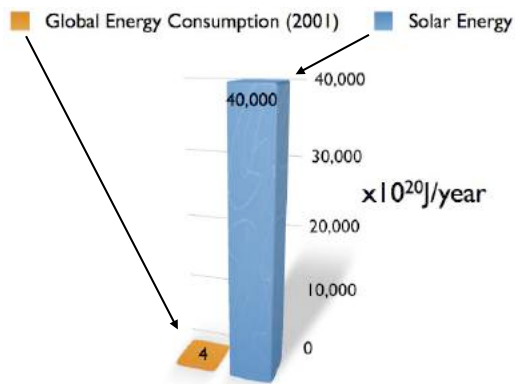
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Thermodynamic limit of conversion efficiency



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Abundance of Solar Energy is Staggering



10,000 times more solar energy than consumption

...Converting even a small fraction into electricity has tremendous potential

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Why bother with solar electricity?

Assume:
1 kW / m² for
5.5 hrs / day
10% Efficient

Need:
200x200 mi²

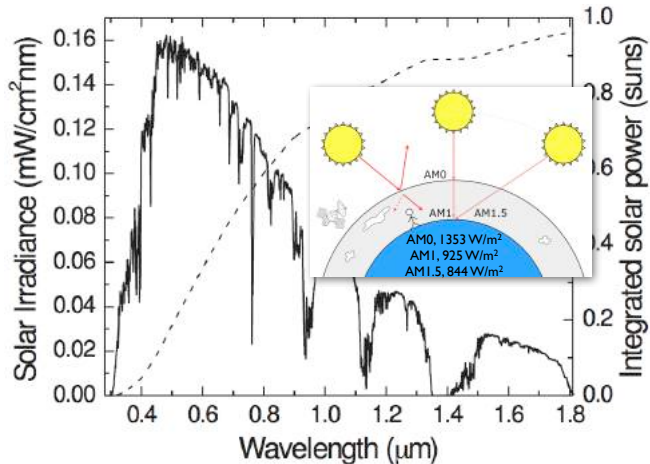
Get:
>3 TW

~ 2% of the dry
land mass
~ surf. area of
national highways



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Obtaining energy from the sun



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Solar Cells

(direct sunlight-to-electricity conversion)



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Semiconductors

Periodic Table of the Elements

Legend:

- hydrogen
- alkali metals
- alkali earth metals
- transition metals
- poor metals
- nonmetals
- noble gases
- rare earth metals

Periodic Table of the Elements (Main Table):

1																	2
H																	He
3	4															10	
Li	Be															Ne	
11	12															18	
Na	Mg															Ar	
19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36
K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr
37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe
55	56	57	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86
Cs	Ba	La	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn
87	88	89	104	105	106	107	108	109	110	111							
Fr	Ra	Ac	Unq	Unp	Uns	Uno	Unn										

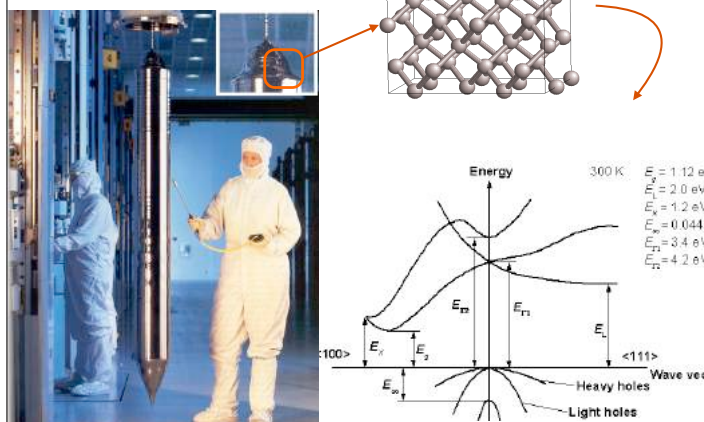
Periodic Table of the Elements (Lanthanide and Actinide Series):

58	59	60	61	62	63	64	65	66	67	68	69	70	71
Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu
90	91	92	93	94	95	96	97	98	99	100	101	102	103
Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr

<http://www.elementsdatabase.com/>

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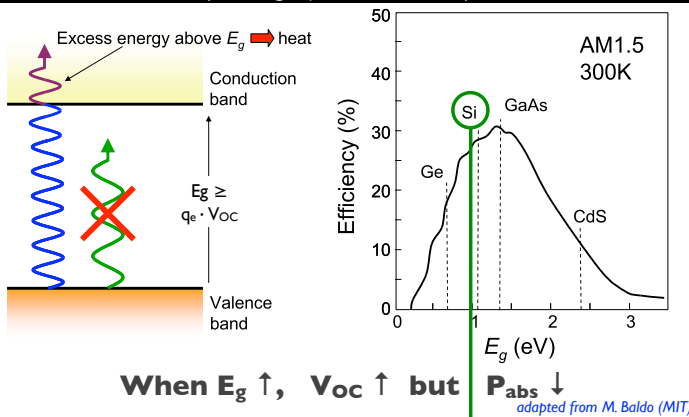
Ex.: Silicon:



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Shockley-Queisser Limit of Efficiency

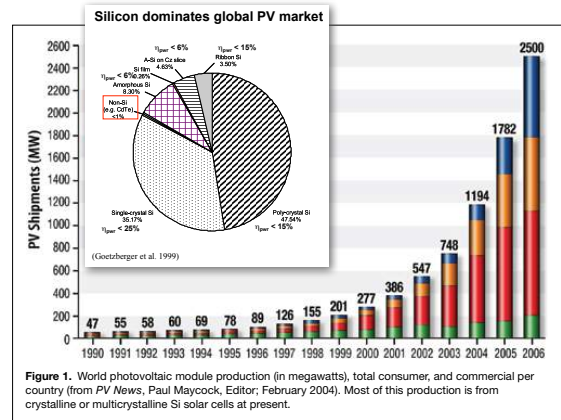
(for single junction PV cell)



Silicon is a really good PV material!

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PV business booming: 40% annual growth



Si > 90% of the market

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But total area of PV modules installed to date is negligible

Total area of installed PV modules to date:

$10 \times 10 \text{ mi}^2$
\$400/m²

$10^3 \times$ less than needed
50-100x too expensive

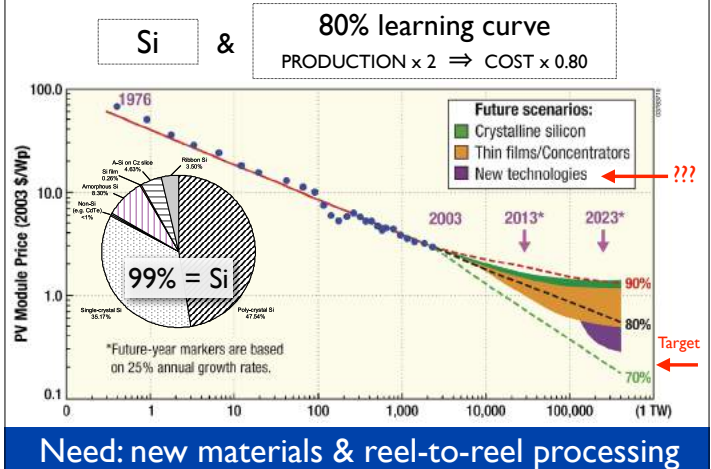


PV HAS A SCALABILITY PROBLEM

1. National Council of Textile Organizations, 2005
2. The American Textile Manufacturers Institute, 2006
3. Green, M. 3rd Generation Photovoltaics, 2003

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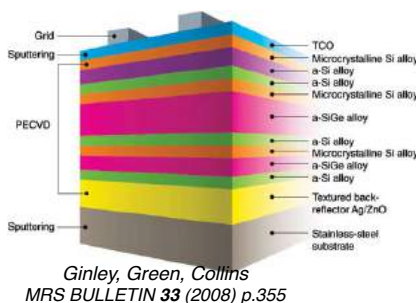
Bridging the scalability gap



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Ex. of Thin-film + Reel-to-reel: Silicon (+ multi-junction)

UniSolar Ovonic

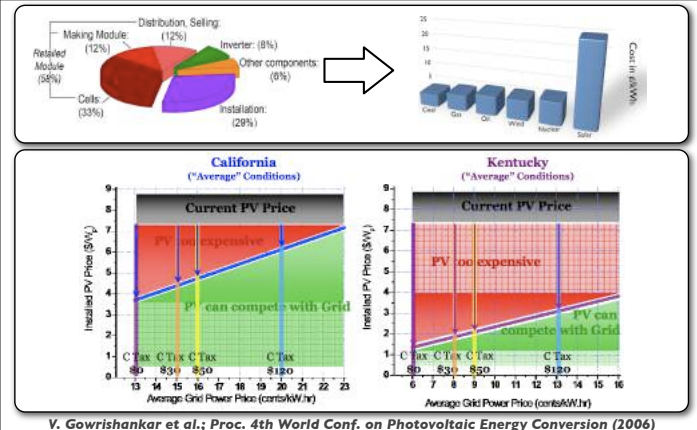


Advantages: Flexible, Cheap

Disadvantages: Low efficiency, Need large area

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Total cost of solar electricity is too high



To attain \$1/Wp installed price-point, need to manufacture cells at \$0.30 / Wp

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Semiconductor costs are ~5% of a thin-film module

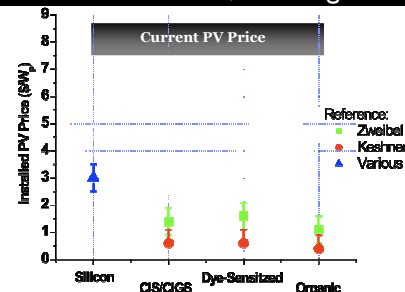
Table 3
Summary of the First Solar CdTe manufacturing model at 20 MW/yr

Component	Direct manufacturing cost (\$/m ²)	Comments
Materials (all)	\$48	Semiconductors only about \$5; mostly encapsulation, substrate, and modularization
Capital (all)	\$10	Semiconductors only about \$5
Heat, electricity, water	\$3	Energy payback < 3 months for energy added during manufacturing
Labor	\$12	Plant labor and operations management
Maintenance of Equipment	\$3	4% of initial capital cost
R&D	\$4	Must maintain technical lead
Warranty	\$5	3% of sales (very high for early high prices)
Rent and factory overhead	\$5	Factory overhead at 1.5% sales
Total direct manufacturing	\$90/m ²	Projected from existing technology, not yet optimized

Zweibel – Solar Energy Materials & Solar Cells 59 (1999) pp.1-18

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...and installation costs make the situation worse.
(need more than low cost; need high efficiency)



K. Zweibel, "The terawatt challenge for thin-film PV" NREL/TP-520-38350 (2005)
Keshner et al., "Potential cost reductions super-large-scale manuf. of PV modules" NREL (2005)

So... Challenge for (O)PV is 3-fold:

1. Increase Efficiency (need >15% to compete)
2. Reduce cost of module (reel-to-reel a must)
3. Reduce cost of installation (novel form factors)

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Organic Materials

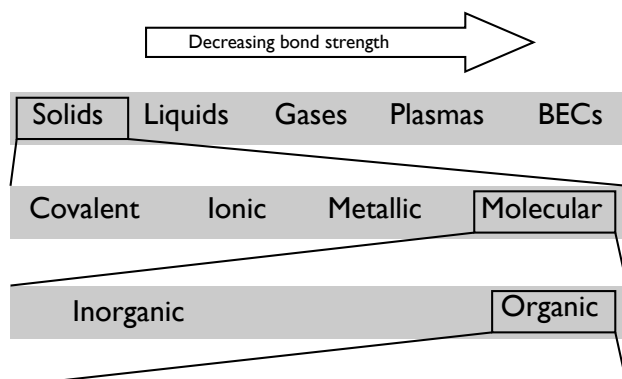
Periodic Table of the Elements

<http://www.elementsdatabase.com/>

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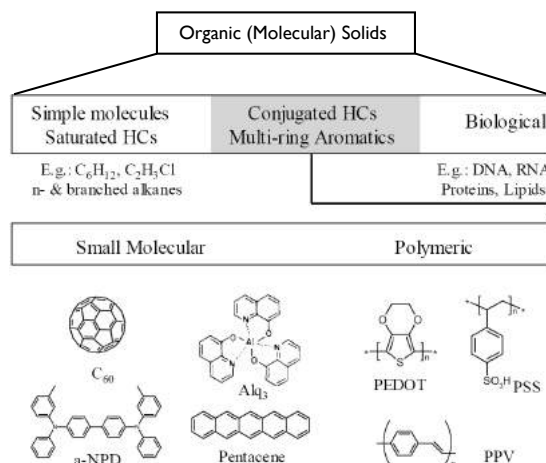
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Classification of matter



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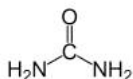
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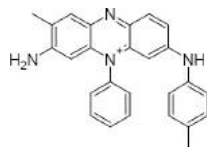
Earliest synthesized organic compounds



- In 1828, Wöhler synthesizes Urea without the assistance of a living organism.



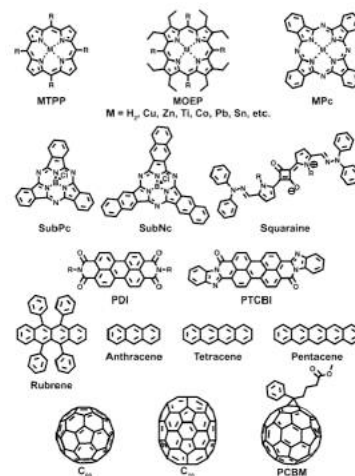
- In 1856, Sir William Henry Perkin,*** synthesizes the first artificial dye – aniline purple.



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Archetypal materials common in OPV devices:



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Photovoltaic Effect and Photoconductivity in Laminated Organic Systems*

DAVID KEARNS AND MELVIN CALVIN

Department of Chemistry and Radiation Laboratory, University of California, Berkeley, California

(Received July 28, 1958)

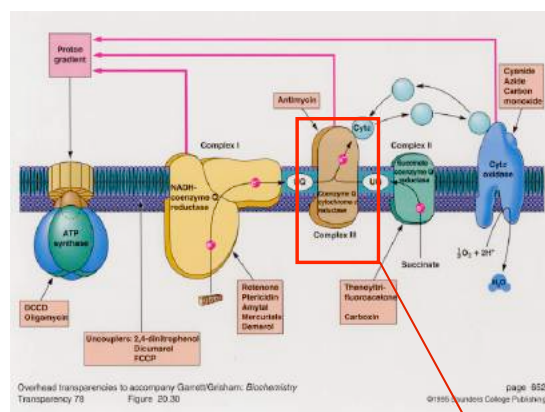
J. Chem. Phys. **29** (1958) p.950

a suggestion has been made⁸⁻¹³ that the primary quantum conversion process in photo-synthetic tissues involves the creation and separation of charge to opposite sides of an asymmetrically constructed lamina followed by the trapping of both the electrons and the holes which then lead to their respective chemical processes; namely, reduction of carbon dioxide and oxidation of the water to oxygen.

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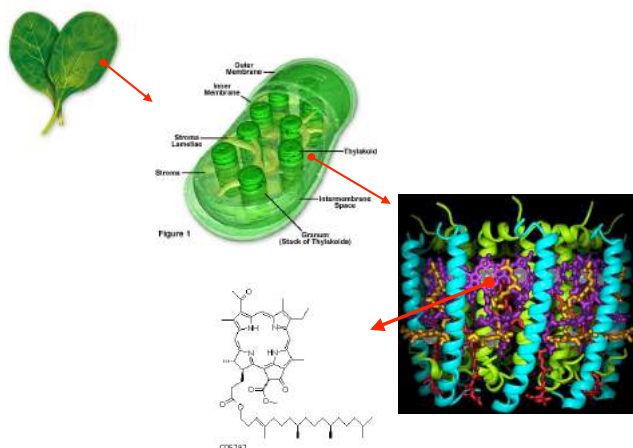
Solar Energy Conversion in Plants



ATP Synthase needs a proton gradient → Use a **Solar Cell**!

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Light harvesting complex



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Organic dyes are used everywhere around us: In 1970s, Xerography was developed

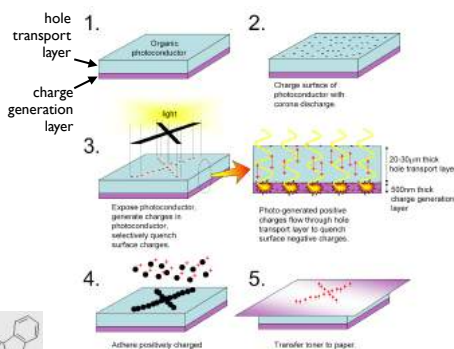


Chester Carlson



dye particle

CuPc

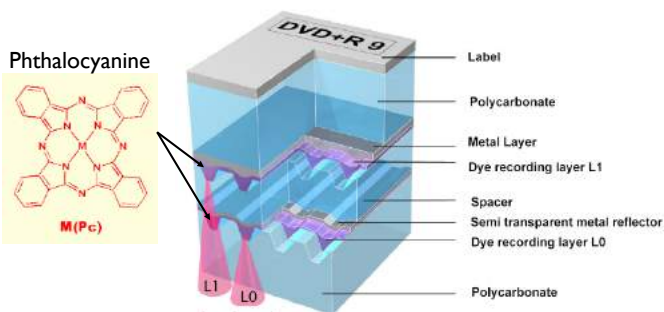


<http://www.xerox.com/innovation/Storyofxerography.pdf>
<http://members.tripod.com/~earthdude1/xerox/index.html>

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Recordable CDs / DVDs use organic dyes:

"The beam heats and melts the recording layer of organic dye on the polycarbonate substrate, forming a series of pits. This pits are physically extremely stable, and are ideal for long-term data storage with the highest degree of reliability."



Read more: http://www.ngfdigital.com/pages/FAQs/CD-R_Dye.htm

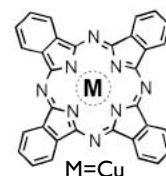
<http://www.research.phillips.com/>

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Pigment Molecules

- Pigments = Stable, small molecular weight absorbers in the visible wavelength range
- Mature industry/market
- Advantages:

Abundant: > 70,000 tons/year
Non-toxic
Low-cost: ~\$1/g → 17¢/m²
Stable



Low cost, abundant,
safe, stable...
The future of PV!



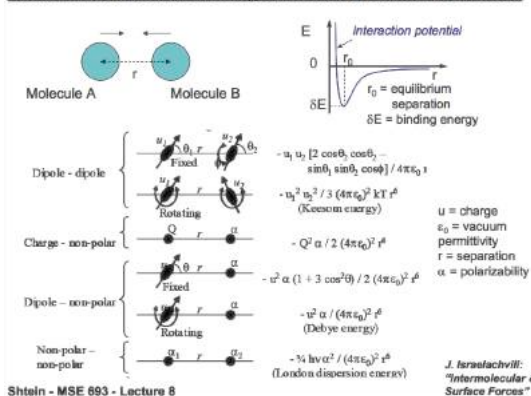
slide courtesy of P. Peumans, Stanford



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Molecular organic solids are Van Der Waals bonded

Correlated motion of electrons in adjacent molecules results in net attraction



Shtain - MSE 693 - Lecture 8

Can deposit these materials on virtually any substrate without regard for lattice matching!

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Lower Cost: Roll-to-Roll Processing

Example: Applied Films

- 50nm Al, 1000m/min, 4m wide
→ 240,000m²/hr
- 100 machines would need ~1 years to make all the PV cells we need @ 10%

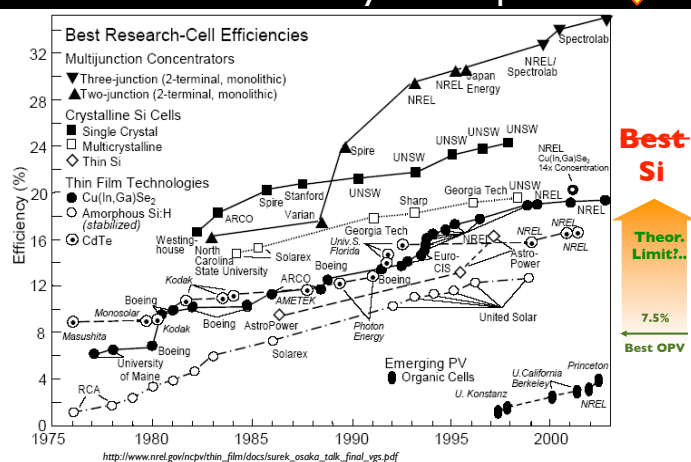


R. Ludwig, R. Kukla, and E. Josephson, *Proceedings of the IEEE* 93, 1483 (2005).

Slide courtesy of P. Peumans

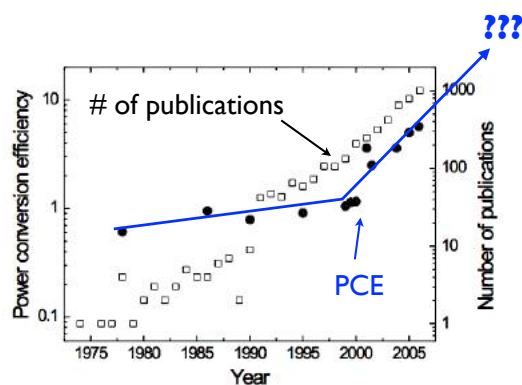
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Will efficiency scale up?



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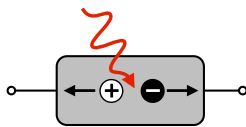
A closer look at progress in OPV efficiency



"Solar cells utilizing small molecular weight organic semiconductors"
Barry P. Rand, Jan Genoe, Paul Heremans, and Jef Poortmans

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Molecular Organic PV cells: Materials, Device physics, Efficiency

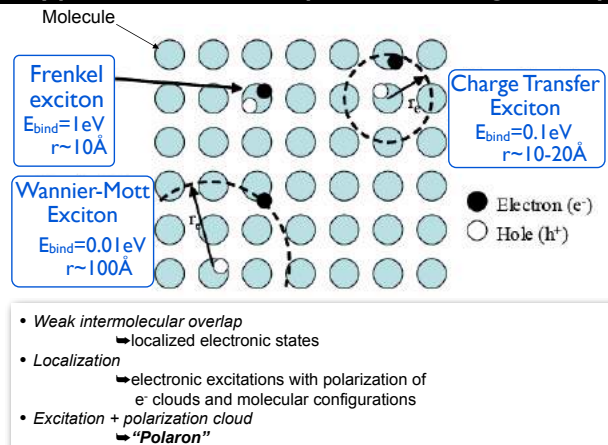


1. Capture photons
2. Convert energy into charge
3. Extract the charge to electrodes

How?

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Types of excitons, spatial & energetic aspects

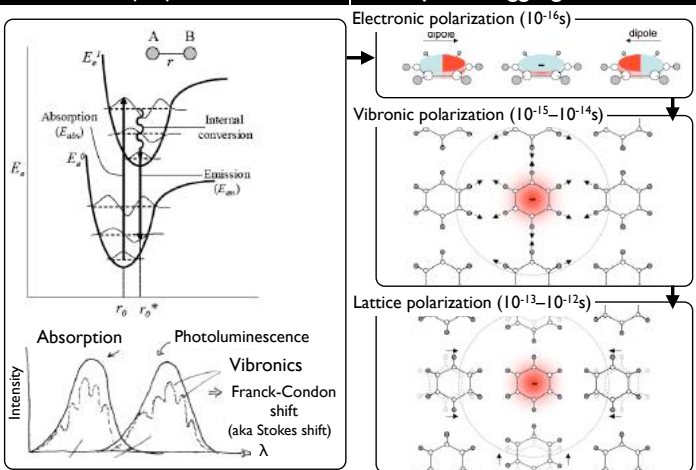


After Pope & Swenberg

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Weak intermolecular binding
→ Molecular properties dominate...

... but are
subject to aggregate effects



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Absorption → Excitons (Excitons = Bound e^-/h^+ pairs)

Most basic situation (continuum):

$$E_{\text{Coul}} = \frac{e^2}{4 \cdot (\epsilon_0 \cdot \epsilon) \cdot R_0}$$

$\epsilon_{\text{GaAs}} = 13 \cdot \epsilon_0$
 $\epsilon_{\text{organic}} = 3 \cdot \epsilon_0$

- $\epsilon_{\text{organic}} = 3 \cdot \epsilon_0$ → strong Coulomb attraction
- Narrow electronic bandwidth → localization due to lattice polarization
- Instead of free e^- & h^+ , have **Excitons**
- Tightly bound exciton on a single molecule = **Frenkel exciton**

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Exciton binding energy in organics is indeed large:

Hill, Kahn, Soos, and Pascal, Chem. Phys. Lett. 327, 181 (2000)

$$\text{At surface: } E_t^S - E_{\text{opt}} = c(P_+ + P_-) + \frac{e^2}{4\pi\epsilon_0\epsilon R_0}$$

$$\text{In the bulk: } E_t - E_{\text{opt}} = \frac{e^2}{4\pi\epsilon_0\epsilon R_0}$$

Table 1
 $E_t^{\text{UPS/IPS}}$ is the measured HOMO-LUMO peak-to-peak gap; the 'surface' transport gap, E_t^S , is obtained from the first column by subtracting the vibrational contribution, 0.2 eV; the bulk transport gap, E_t , is obtained from E_t^S by subtracting the difference between bulk and surface polarization, $c(P_+ + P_-) = 0.5$ eV; E_{opt} is the absorption peak; the charge separation energy is $E_t - E_{\text{opt}}$

Organic material	$E_t^{\text{UPS/IPS}}$ ± 0.2 (eV)	E_t^S ± 0.2 (eV)	E_t ± 0.4 (eV)	E_{opt} (eV)	$E_t - E_{\text{opt}}$ ± 0.4 (eV)
CuPc	3.1	2.9	2.3	1.7	0.6
PTCDA	4.0	3.8	3.2	2.6	0.6
α-6T	4.2	4.0	3.4	3.0	0.4
α-NPD	5.3	5.1	4.5	3.5	1.0
Alq ₃	5.4	5.2	4.6	3.2	1.4

Exciton binding energy also depends on the molecular size and shape...

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Trends in E_{bind} with molecular size

M Knupfer

Appl. Phys. A 77, 623-626 (2003)
DOI: 10.1007/s00339-003-2182-9

Exciton binding energies in organic semiconductors

Leibniz-Institut für Festkörper- und Werkstofforschung Dresden, 01171 Dresden, Germany

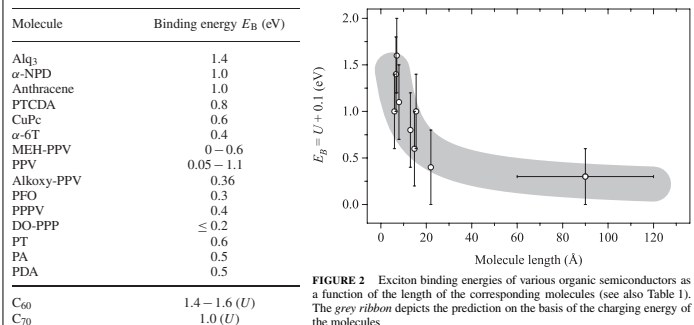
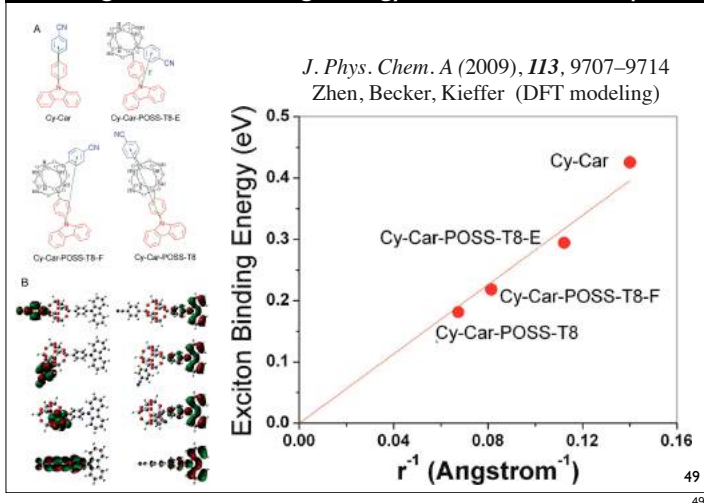


FIGURE 2 Exciton binding energies of various organic semiconductors as a function of the length of the corresponding molecules (see also Table 1). The grey ribbon depicts the prediction on the basis of the charging energy of the molecules

Binding energy ranges from 0.25 to 1.6 eV!

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Tuning exciton binding energy via molecular shape:

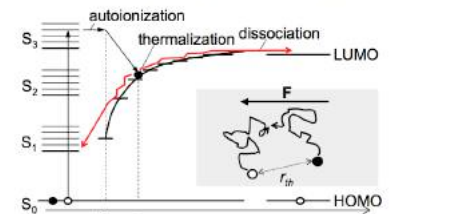


Dissociating excitons in organic materials:

- Even the lowest E_{bind} (0.2 eV) > kT (0.026 eV)
- Must introduce considerable driving force to dissociate the excitons
- Apply Onsager theory of recombination to dissociating molecular excitons

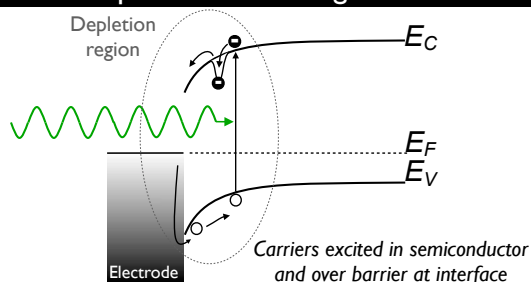
Onsager theory of geminate recombination

1. Photon absorption
2. Excess energy is partially used to drive high energy electron (~hot electron) into neighboring molecules
3. After thermalization, electron hops in molecular lattice under the influence of the Coulomb attraction and externally applied field



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Can excitons be dissociated using Schottky junctions? Can photocurrent be generated?



Potential advantages of this approach:

- Simplicity
- Low temperature processing
- Could be used with materials difficult to dope (i.e. no p - n junctions)

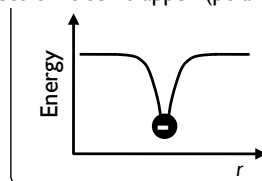
After M.A. Baldo

See also: Ghosh & Feng, *J. Appl. Phys.* **49**, 5982 (1978)

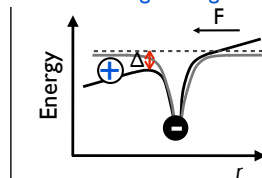
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EXCITON DISSOCIATION PHYSICS

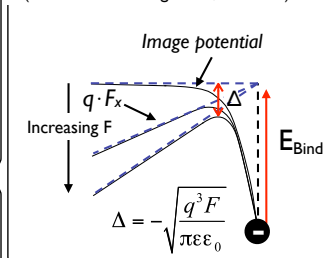
Electron is self-trapped (polaron):



Electron sees image charge in metal:



Apply field to pull e- out of trap (Poole-Frenkel – high field, 1-D limit)



Escape probability, f

$$f \propto \exp \left[\frac{q}{kT} \sqrt{\frac{qF}{\pi \epsilon \epsilon_0}} \right]$$

Also see:

Hains, Liang, Woodhouse, Gregg, *Chemical Reviews* (2010, DOI: 10.1021/cr9002984)

After M.A. Baldo

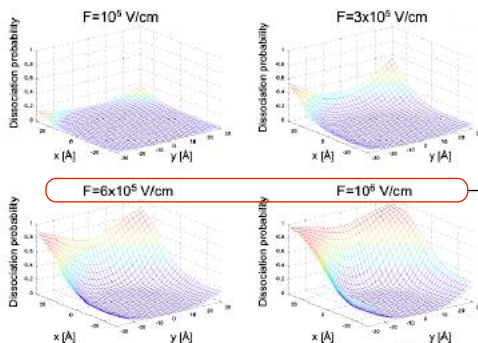
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Charge separation in organic semiconductors – Onsager Model

Q1: What is the probability that the geminate e^-/h^+ will recombine?

Q2: What should the built-in E-field be to permanently separate the e^-/h^+ ?

$$f(r, \theta) = \exp \left[-\frac{q^2}{4\pi\epsilon\epsilon_0 kT} \right] \exp \left[\frac{qFr(1 + \cos\theta)}{2kT} \right] \sum_{n=0}^{\infty} \left(\frac{q^2}{4\pi\epsilon\epsilon_0 kT} \right)^n \left(\frac{qFr(1 + \cos\theta)}{2kT} \right)^n \frac{1}{(n+1)!}$$



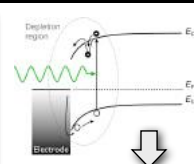
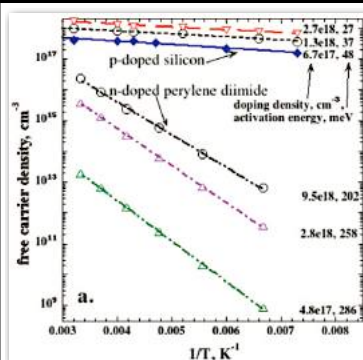
Rather large field

M.A. Baldo (MIT)

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Organic semiconductors:

- Free carrier concentration is typically low;
- Doping usually not very effective (e.g. relative to Si).
- Depletion region not as pronounced



This won't work well in organics:

- Dielectric constant is much lower than in covalent semiconductors (such as Si, GaAs, InP, CdTe, CIGS, etc.), so that $E_{\text{bind}} > 0.2$ eV
- Insufficient charge screening and therefore...
- Built-in field (< 10⁵ V/cm) is too weak to alone dissociate charge pairs
- **Cannot overcome exciton binding energy using Schottky**

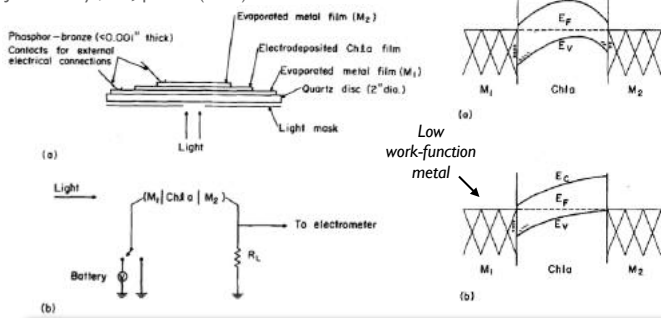
Hains, Liang, Woodhouse, Gregg, *Chem. Rev.* (2010)

54

Early evidence of Schottky barriers not working very well with organics

"Photovoltaic effects of metal-chlorophyll-a-metal sandwich cells"

Tang & Albrecht (Cornell, Chemistry)
J. Chem. Phys. **62**, p.2139 (1975)



Power conversion efficiency $\sim 10^{-3}$ % (among highest OPVs at the time)

Open circuit voltage 0.2 – 0.5 V, but very low fill factor

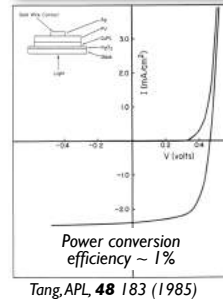
See also: Ghosh & Feng, J. Appl. Phys. **49**, 5982 (1978)

55

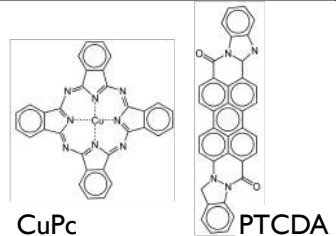
Solution: Heterojunction organic PV cell

Use Donor/Acceptor interface to maximize exciton dissociation:

Note: First bi-layer OPV device reported by Kearns & Calvin in J. Chem. Phys. 29, p.950 (1958).



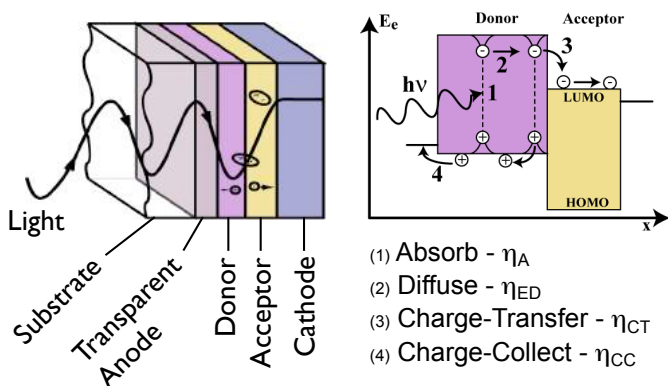
Tang, APL, **48** 183 (1985)



56

So...

Heterojunction OPV device & its operation:



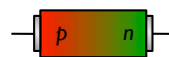
Physics: Peumans et al. J. Appl. Phys. **93** 3693 (2003)
slide courtesy B. O'Connor

$$\eta_{EQE} = \eta_A \cdot \eta_{ED} \cdot \eta_{CT} \cdot \eta_{CC}$$

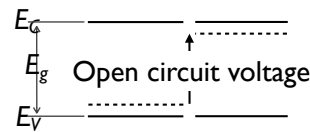
57

Simple p-n solar cell

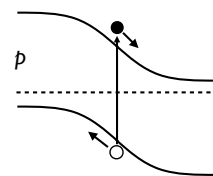
Si pn diode:



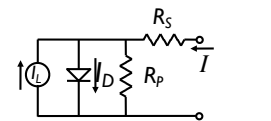
Open circuit condition:



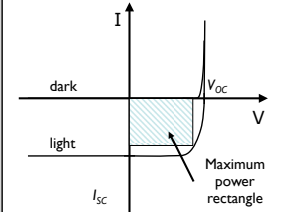
Short circuit condition:



Circuit model:

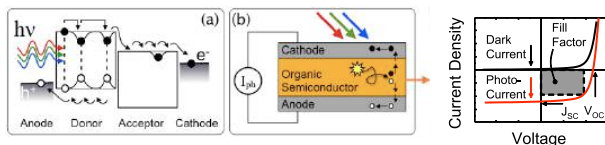


$$I = I_S (e^{qV/kT} - 1) - I_L$$



58

Organic solar cell: Defining and predicting efficiency



$$\eta = \frac{J_{sc} V_{oc} FF}{P_{inc}}$$

Want to:
Increase J_{sc}
Increase V_{oc}
Increase FF

Q: HOW?

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Outline

✓ 1. Energy & solar cells

- Why we need energy in the first place
- Where does our energy come from and how do we use it?
- Why bother with solar electricity?
- Scalability & cost challenges of conventional solar cells

✓ 2. Small molecular organic PV cells – Part I

- Material system
- Physics of organic PV materials & devices

3. Improving efficiency of OPV cells – Part 2

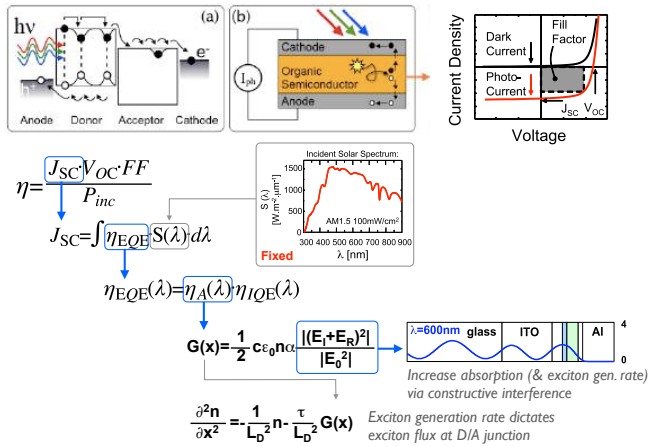
- Thin-film optics & plasmonics for improved absorption
- Exciton diffusion to and dissociation at D/A interface
- Increasing open circuit voltage and fill factor

4. Enabling low-cost modules & installation

- Eliminating costly materials from device structure
- Novel architectures
- Device processing

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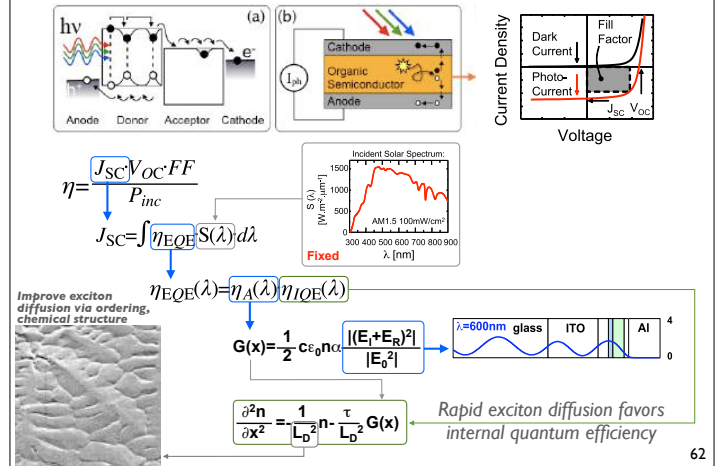
OPV Efficiency – Focus on J_{sc}



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61

OPV Efficiency – Focus on J_{sc}

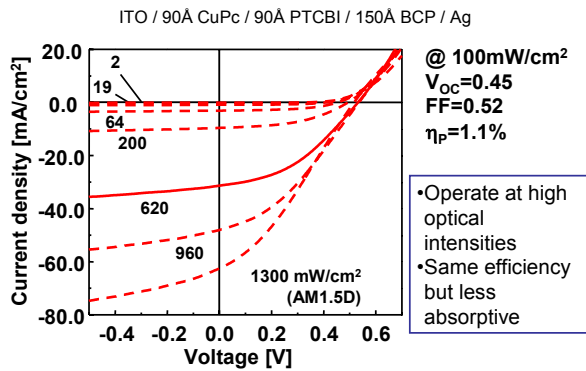


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Typical I-V response of a small molecular OPV

J_{sc} scales with illumination intensity
(Notice: FF suffers...)

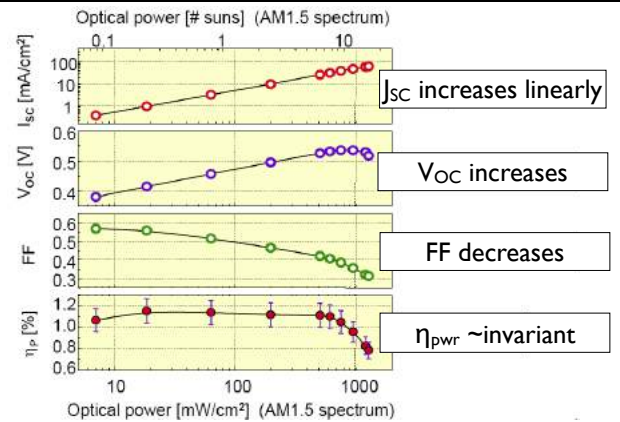


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P. Peumans (Stanford)

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Typical I-V response of a small molecular OPV at varying illumination intensity

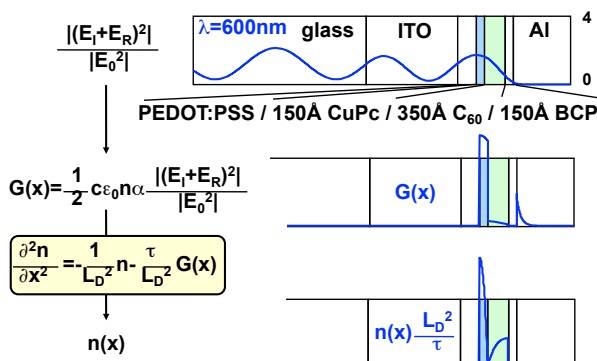


Peumans et al., Appl. Phys. Lett. **76**, 2650 (2000)

64

J_{sc} can be predicted via thin-film optics + transport equations

- Calculate optical field distribution
- Calculate rate of absorption (exciton generation)
- Calculate rate of exciton arrival at D/A interface
- Obtain J_{sc}

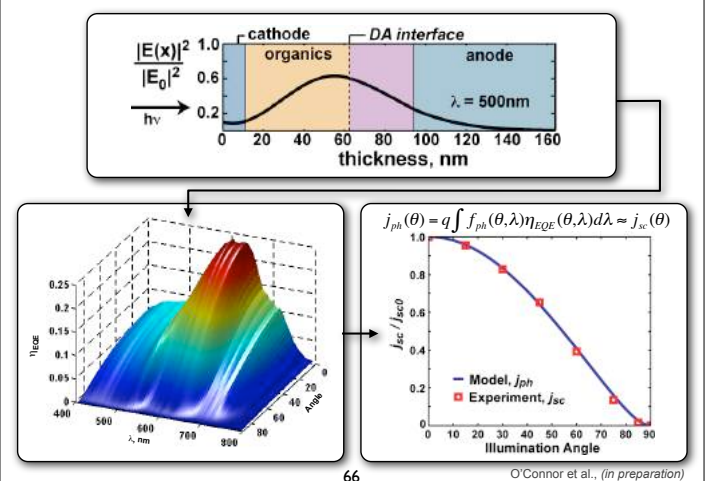


Petterson et al. J. Appl. Phys. **86**(1) 487-496 (1999)

Peumans et al. J. Appl. Phys. **93** 3693 (2003)

65

Use optical modeling to predict J_{sc} vs. λ & $\theta_{incident}$



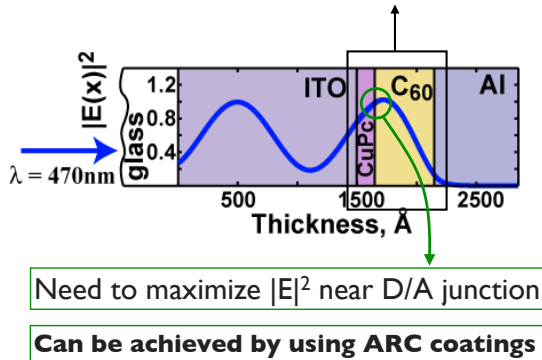
66

O'Connor et al., (in preparation)

66

Strongest influence on J_{SC} is via $|E|^2$ at the D/A interface:

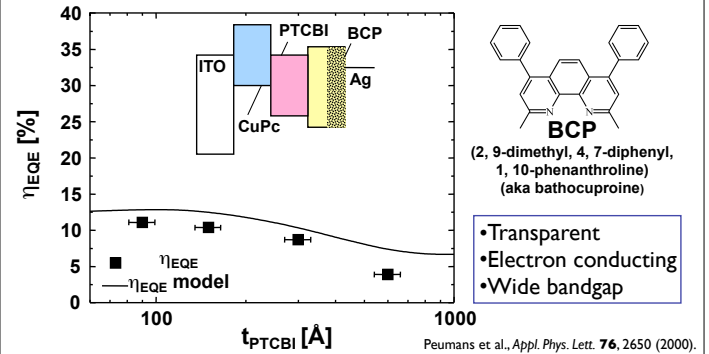
1. $G(x) \sim |E(x)|^2$
2. Active layer thickness $< \lambda$



67



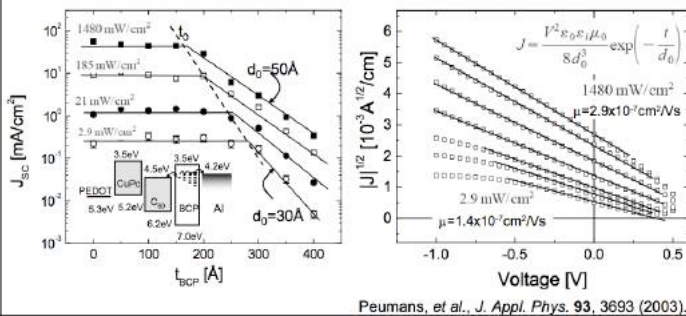
Use an optical spacer to move active layer closer to high intensity region



68

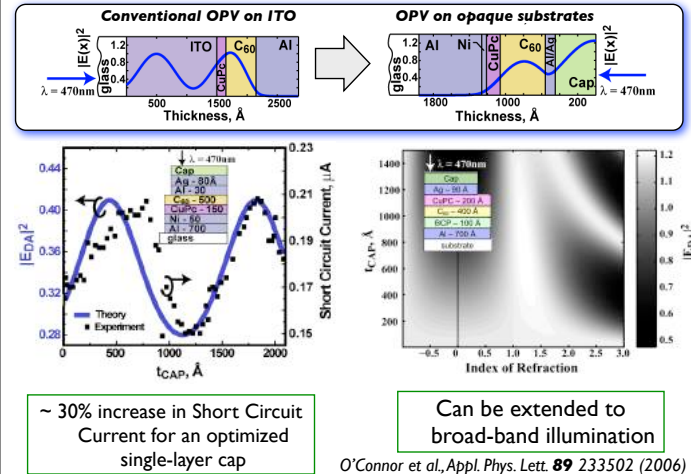
Conduction mechanism of the optical spacer / EBL

- Energy barrier for electrons at PTCBI/BCP interface ~ 1 eV
- Rely on metal contact-induced sub-energy-gap states for conduction
- State density = exponentially decaying into organic thin film
- Space-charge limited conduction through defect states
- Solution:
 - 600nm-thick NTCDA: Suemori, et al., Appl. Phys. Lett. **85**, 6269 (2004).



69

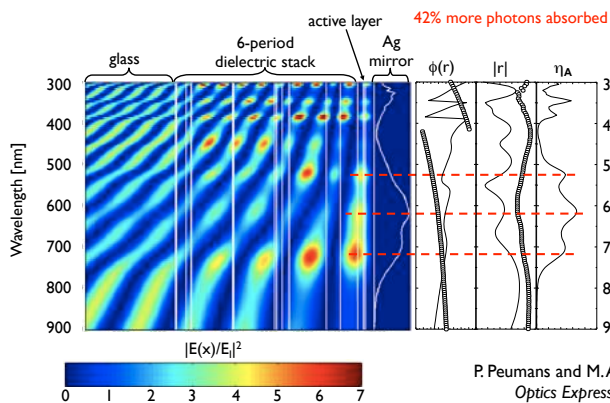
Evidence of phase-matching (monochromatic illumination)



70

Design for Broadband resonant cavity

glass/[SiNx/SiO₂]₆/15nm ITO/32nm PEDOT:PSS/
10 nm CuPc:PTCBI (1:1)/50nm BCP/200nm Ag

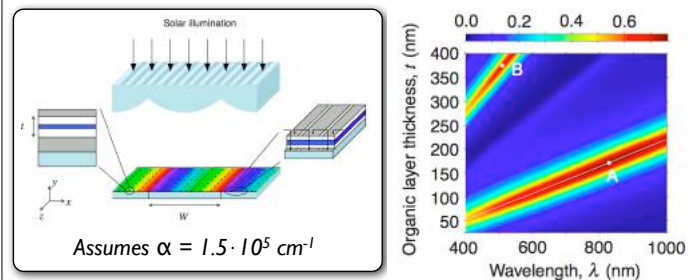


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Another example of microcavity-tuned OPV design

“Organic photovoltaic cell in lateral-tandem configuration employing continuously-tuned microcavity sub-cells”

Changsoo Kim & Jung-Sang Kim, Optics Express, **Vol. 16**, p.19987



If all light is ideally directed to a tuned OPV sub-cell, $\eta_{pwr} \rightarrow 18\%$

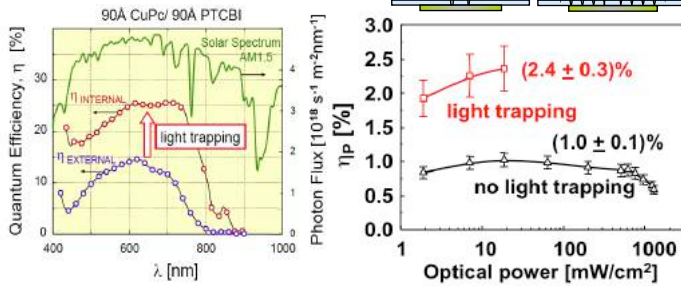
Requires dispersion element & tracking

72

Another way to increase J_{sc} : light trapping (+ thin active layers)

ITO / 60Å CuPc / 60Å PTCBI / 150Å BCP / Ag

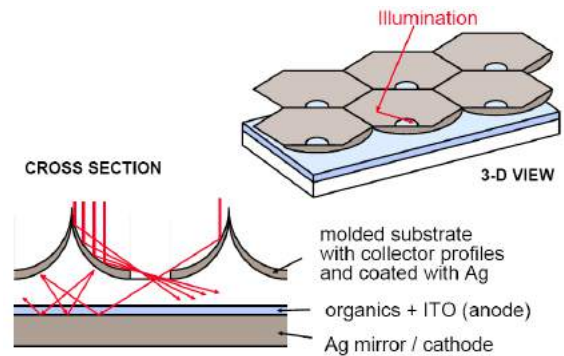
Broad Spectral Response
Matches Solar Spectrum



73

Practical realization of light trapping:

E.g.: Micro-molded Winston Collectors



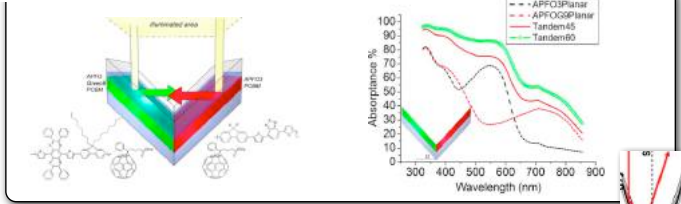
Peumans et al., US Patents
#6440, 769, Aug 27, 2002

74

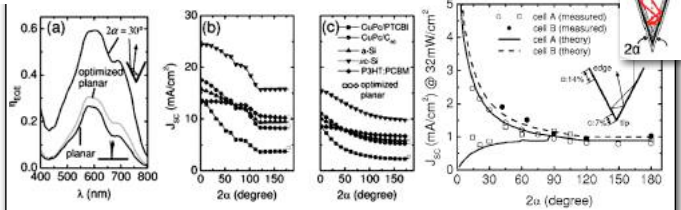
74

More concentration: "V-cells" & Reflective tandems

Tvigstedt, et al. App Phys Lett, 91, 123514, 2007

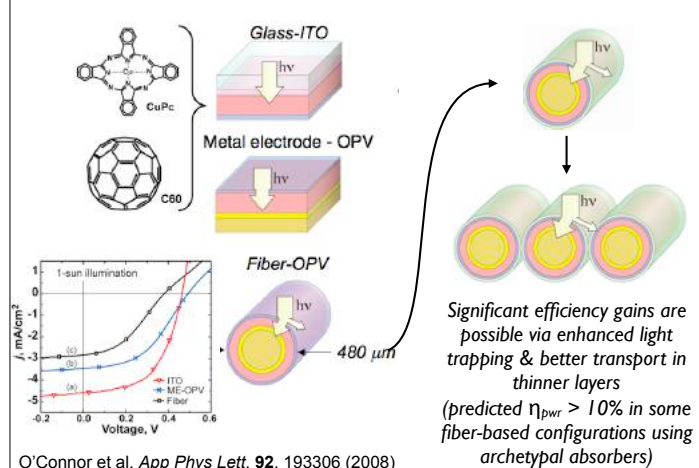


Rim et al., Appl. Phys. Lett. 91, 243501 (2007)



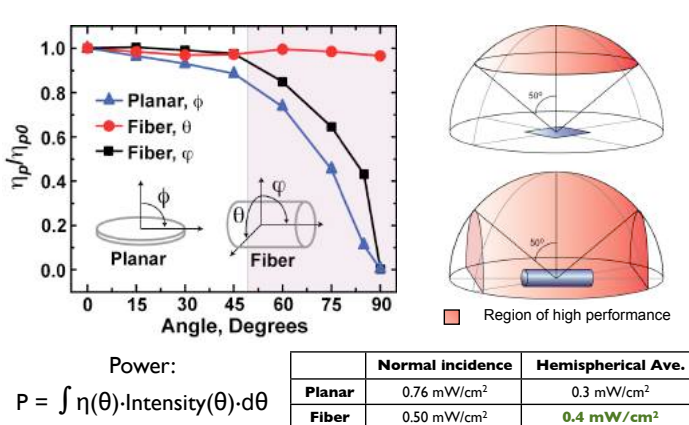
75

Light trapping can also be enhanced in other non-planar structures:



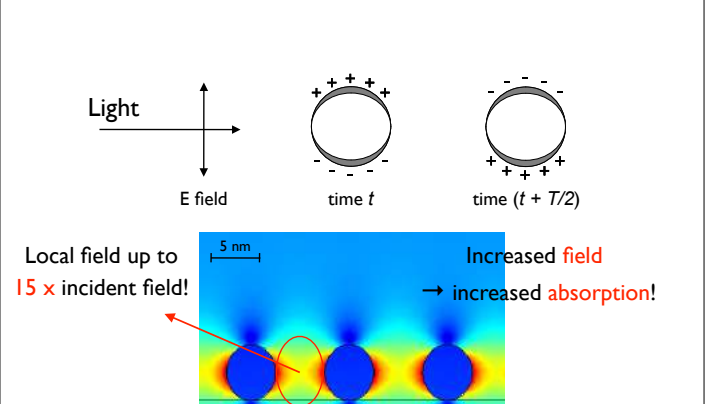
76

"Round" = better for mobile & non-tracking systems



77

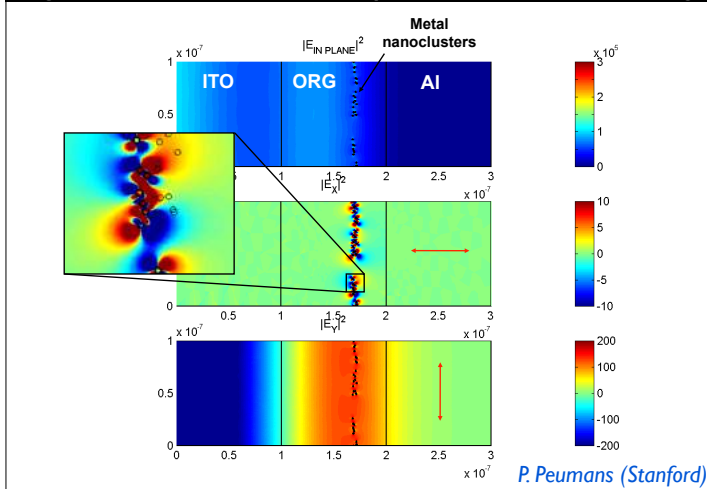
Using Plasmons for absorption enhancement



P. Peumans (Stanford)

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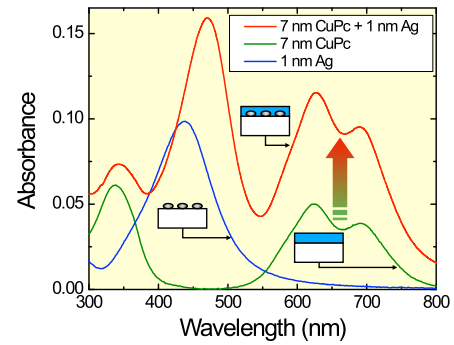
E.g.: Model a Randomized Layer of 10Å Clusters of Ag



79

Ag clusters displace absorber molecules... Will the system "break even?"

Experimental evidence of non-Linear Enhancement of Absorption in CuPc:



Have some resonant absorption (potentially very lossy...)
Have some non-resonant absorption (coupled oscillator? incr. path length?)

80

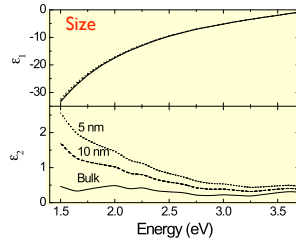
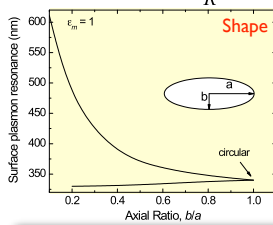
What shape & size of Ag particles are best?

Shape, size, and embedding media all affect Ag cluster properties

- $\epsilon(\omega, R)$ for diameter $2R$ less than mean free path, $l = 52$ nm

$$l(R) = (4/3)R$$

- Relaxation frequency Γ ,
 $\Gamma(R) = \Gamma_\infty + \frac{A v_F}{R}$



Embedding medium

$$\epsilon_1(\omega) = -2\epsilon_m(\omega)$$

Rand et al., J. Appl. Phys., 96, 7519 (2004)

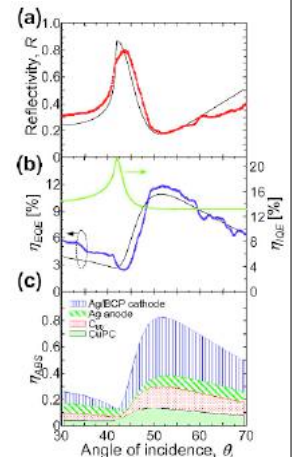
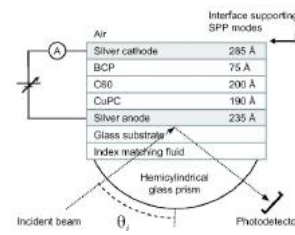
Should be possible to red-shift the absorption enhancement region with oblong Ag particles

81

Appl. Phys. Lett. 90, 121102 (2007); doi:10.1063/1.2714193 (3 pages)

Plasmonic excitation of organic double heterostructure solar cells

J. K. Mapel¹, M. Singh¹, M. A. Baldo¹, and K. Celebi

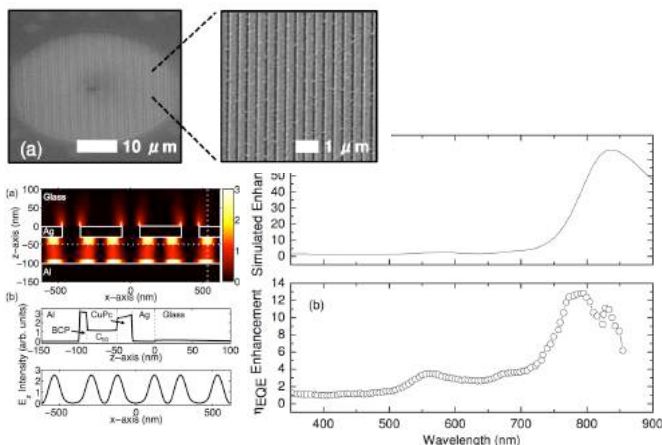


82

82

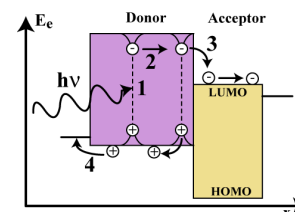
Plasmonic nanocavity arrays for enhanced efficiency in organic photovoltaic cells

Lindquist et al., Appl. Phys. Lett. 93, 123308 (2008)



83

OPV Efficiency – Role of exciton diffusion & dissociation



- Absorb - η_A
- Diffuse - η_{ED}
- Charge-Transfer - η_{CT}
- Charge-Collect - η_{CC}

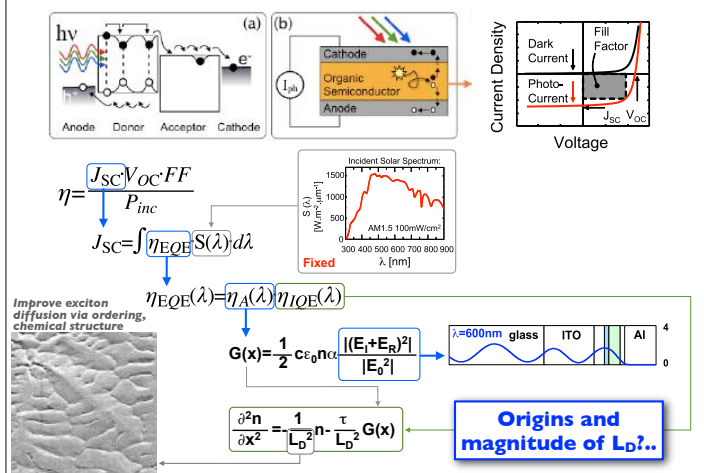
$$\eta_{EQE} = \eta_A \cdot \eta_{ED} \cdot \eta_{CT} \cdot \eta_{CC}$$

Until now, we assumed perfect exciton dissociation ($\eta_{ED} \sim 1$)
We also didn't discuss the exciton diffusion process...

Next:
Exciton diffusion
Exciton dissociation

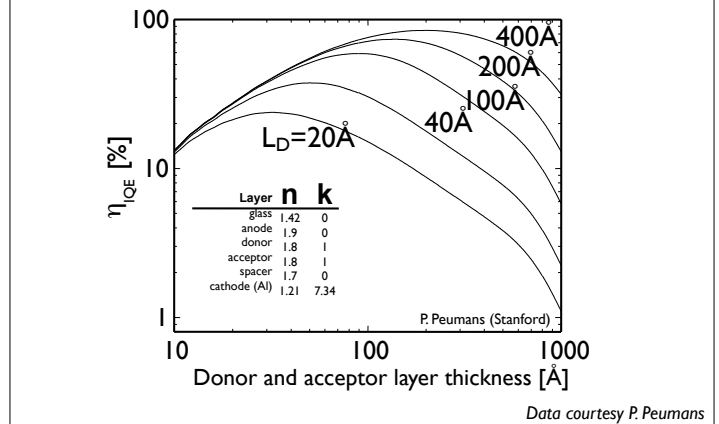
84

OPV Efficiency – Role of exciton diffusion & dissociation



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How much influence does L_D have on efficiency?

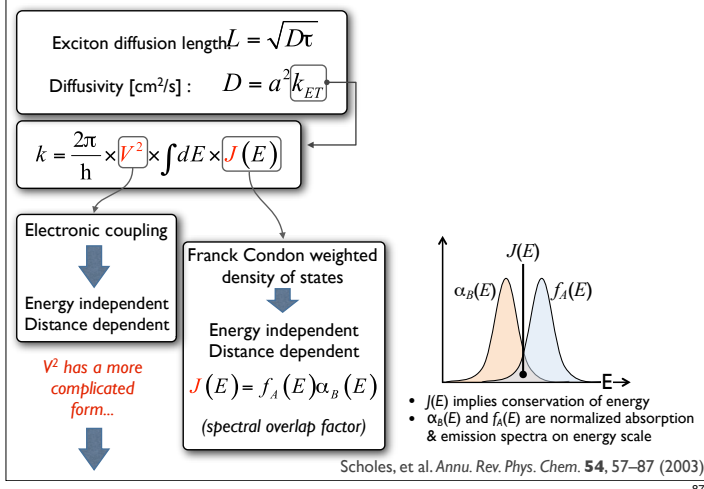


Data courtesy P. Peumans

For typical nano-xtalline or amorphous thin films, L_D is small; L_D is very important for device performance ($L_D \sim L_{abs}$ is good)

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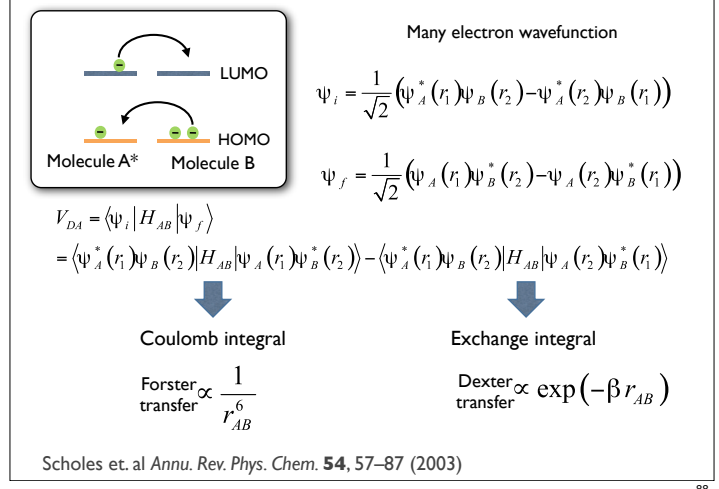
Exciton diffusion ("Excitation energy transfer = EET")



Scholes, et al. *Annu. Rev. Phys. Chem.* **54**, 57–87 (2003)

87

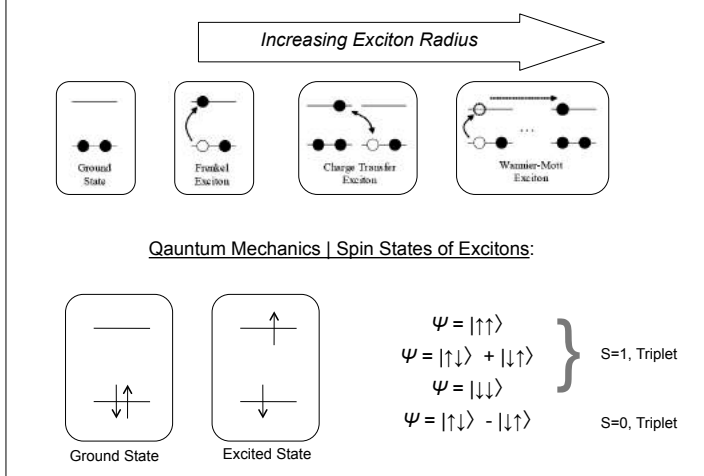
Electronic coupling, V_{DA}



Scholes et. al *Annu. Rev. Phys. Chem.* **54**, 57–87 (2003)

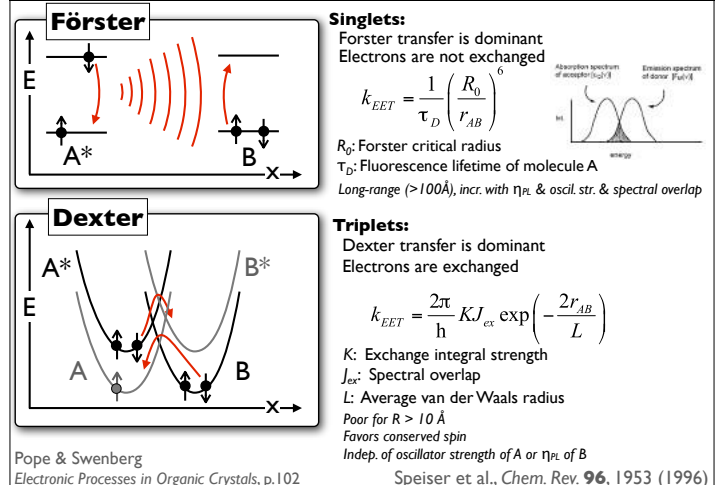
88

Types of excitons:



89

Exciton diffusion ("Excitation energy transfer = EET")



Pope & Swenberg
Electronic Processes in Organic Crystals, p.102

Speiser et al., *Chem. Rev.* **96**, 1953 (1996)

90

Measuring Exciton Diffusion

From:
"Molecular Semiconductors in Organic Photovoltaic Cells" by
Hains, Liang, Woodhouse, and Gregg, *Chemical Reviews* (2010)

- Measurement of exciton diffusion length is tricky...
- Most prior measurements seem to be limited by exciton quenching, rather than diffusion:

Kenkre, V. M.; Wong, Y. M.
Phys. Rev. B: Condens. Matter **22**, p5716., (1980)

Kenkre, V. M.; Parris, P. E.; Schmidt, D.
Phys. Rev. B: Condens. Matter., **32**, p.4946, (1985)

Lunt et al., *J. Appl. Phys.* **105**, p.053711 (2009)

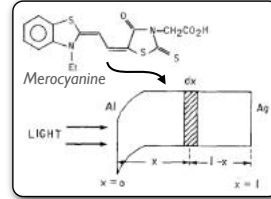
Rim & Peumans, *J. Appl. Phys.* **103**, 124515 (2008)

91

Measuring Exciton Diffusion

Example 1: Photocurrent spectroscopy

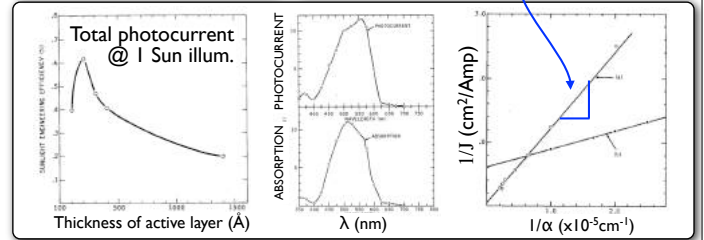
Ghosh & Feng, *J. Appl. Phys.* **49**, 5982 (1978)



$$J_1 = -q\phi J_{A1} = qN\phi [\alpha/(\beta + \alpha)]$$

$$1/J_1 = (1 + \beta/\alpha)(N\phi q)^{-1}$$

$$\beta = 1/L \quad \alpha(\lambda)$$



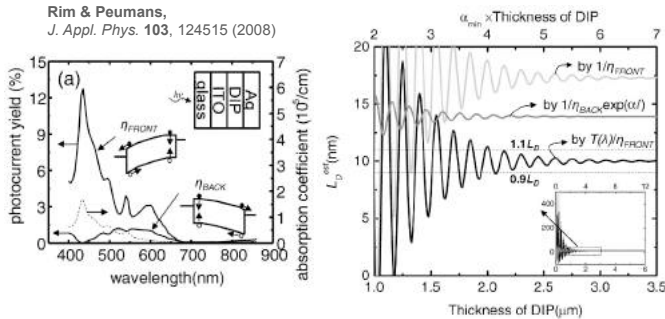
92

Measuring Exciton Diffusion

Example 1: Photocurrent spectroscopy (e.g. device modeling)

Beware of optical interference effects...

Rim & Peumans,
J. Appl. Phys. **103**, 124515 (2008)



93

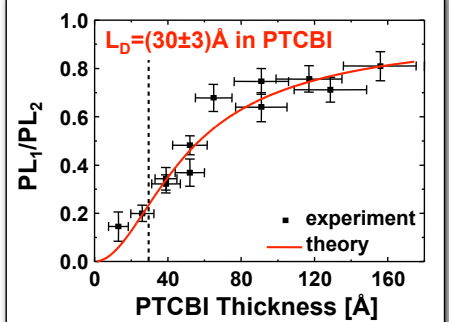
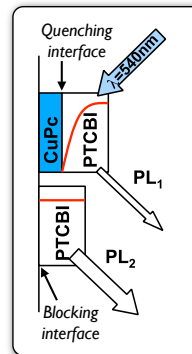
93

Measuring Exciton Diffusion

Example 2: Photoluminescence quenching

(Assume continuum, isotropic diffusion)

Peumans et al., *J. Appl. Phys.* **93**, 3693 (2003).

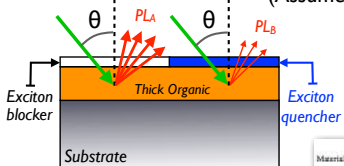


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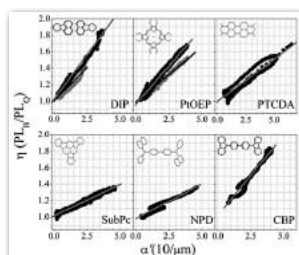
Measuring Exciton Diffusion

Method 3: Spectrally resolved PL quenching (Assume continuum, isotropic diffusion)

Lunt et al., *J. Appl. Phys.* **105**, 053711 (2009)



$$\eta(\alpha) = \frac{PL_B(\alpha)}{PL_Q(\alpha)} = \frac{\alpha(\lambda)L_D}{\cos(\theta_\lambda)} + 1$$



Material	Exciton	Crystallinity (Orientation)	Quenching/Blocking Layer	R_0 with C_{50} (nm)	L_D (nm)
NPD	S	Amorph.	C_{60} /BCP	2.4	5.1 (± 1.0)
CBP	S	Amorph.	C_{60} (or NTCDA)/Bis	2.7	16.8 (± 0.8)
SubPc	S	Amorph.	C_{60} /Bis	1.1	8.0 (± 0.3)
PTCDA	S	C-55 nm (flat)	C_{60} (or NPD)/NTCDA	0.9	10.4 (± 1.0)
DIP	S	C-150 nm (upright)	C_{60} /Bis	1.2	16.5 (± 0.9)
DIP	S	C-30 nm (flat)	C_{60} /Bis	1.2	21.8 (± 0.6)
POEP	T-Mon.	C-150 nm (upright)	C_{60} /BCP	0.6	18.0 (± 0.6)
POEP	T-Dim.	C-150 nm (upright)	C_{60} /BCP	0.6	13.1 (± 0.5)

Material	Exciton	(ns)	(10^{-4} cm²/s)
NPD	S	3.5 ^a	0.7 (± 0.2)
CBP	S	0.7 ^a	40 (± 12)
SubPc	S	≤ 1	≥ 6.4
PTCDA	S	3.2 (± 0.7)	3.4 (± 0.9)
DIP (upright)	S	1.8 (± 0.5)	15 (± 4)
DIP (flat)	S	1.8 (± 0.5)	26 (± 7)
POEP	T-Mon.	800 (± 50)	0.041 (± 0.003)
POEP	T-Dimer	2800 (± 300)	0.00061 (± 0.0001)

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Designing devices around L_D

Strategy 1:

- * Accept short L_D
- ➔ Design device around short L_D

Strategy 2:

- * Do not accept low L_D
- ➔ Find materials with large L_D
- ➔ Increase L_D through ordering

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Designing devices around L_D

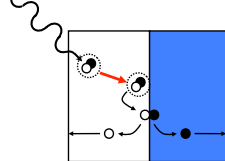
Strategy I:

- * Accept short L_D
- ➔ Design device around short L_D

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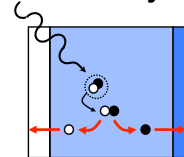
Bulk Heterojunction (BHJ)

Flat heterojunction

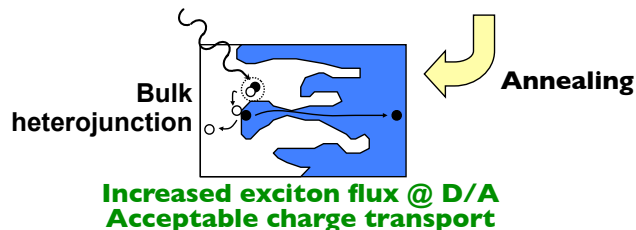


Limited by exciton transport

Mixed layer



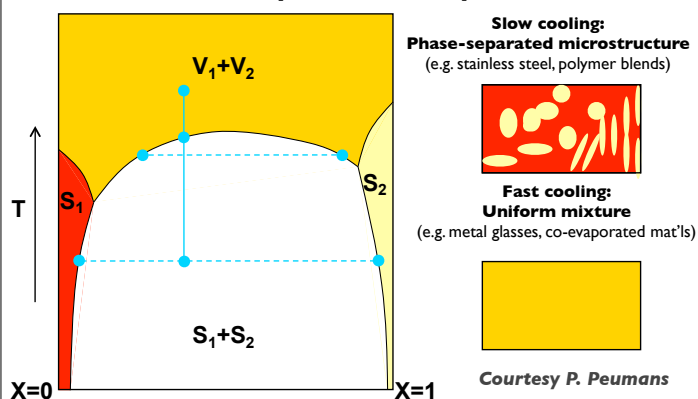
Limited by charge transport



98

Non-Equilibrium Mixture of Immiscible Phases

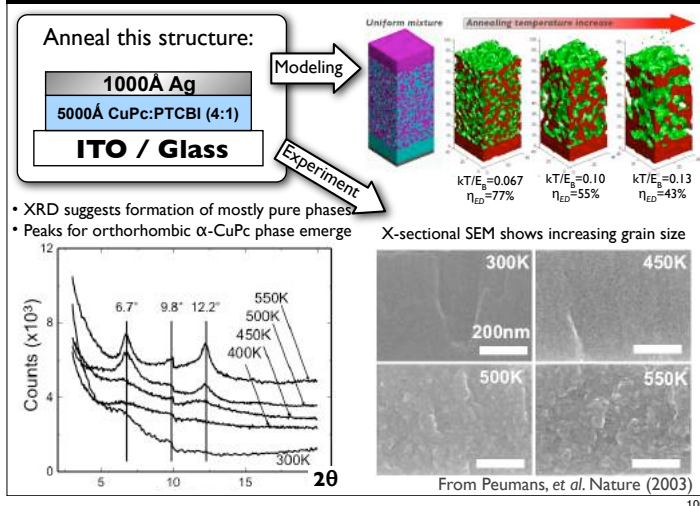
➔ Model: spinodal decomposition



Note: Spinodal decomposition → phases aren't pure D / pure A! (see D. Ginger's work, UWash)
But... some evidence exists that the phase-segregated regions could be "pure" D or A...

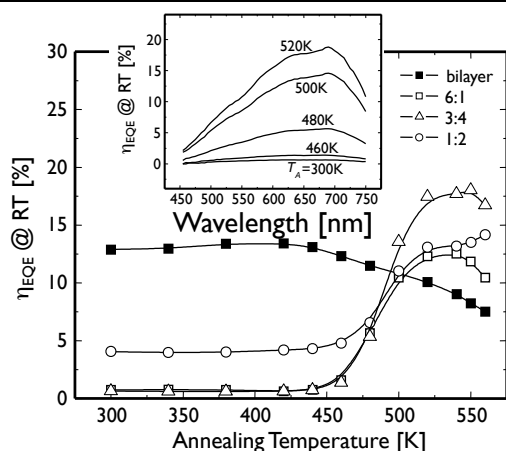
99

Evidence for morphology change in annealed films



100

Device performance improves as result of BHJ formation:



101

From Peumans, et al. Nature (2003)

101

Outline

- ✓ **1. Energy & solar cells**
 - A. Why we need energy in the first place
 - B. Where does our energy come from and how do we use it?
 - C. Why bother with solar electricity?
- ✓ **2. Small molecular organic PV cells – Part I**
 - A. Material system
 - B. Physics of organic PV materials & devices
- ✓ **3. Improving efficiency of OPV cells – Part 2**
 - A. Thin-film optics & plasmonics for improved absorption
 - B. Exciton diffusion to and dissociation at D/A interface
 - C. Increasing open circuit voltage and fill factor
- 4. Enabling low-cost modules & installation**
 - A. Eliminating costly materials from device structure
 - B. Novel architectures
 - C. Device processing

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VTE deposited OPV – structure and morphology

Legend:

- Cathode
- TCO
- Substrate

Structures:

- Planar HJ: Cathode / A / D / TCO / Substrate
- Hybrid HJ: Cathode / A / D-A / D / TCO / Substrate
- PtHJ w/ EBL: Cathode / EBL / A / D / TCO / Substrate
- Pin structure: Cathode / n-ETL / D:A / p-iHTL / TCO / Substrate

Morphology:

BHJ from mixed layer 1:1 D:A deposited by VTE via phase segregation on annealing

Figure 2: Schematic diagram of various OPV structures and their corresponding current density-voltage characteristics.

Current Density-Voltage Characteristics:

The graph plots Current density (mA cm^{-2}) versus Voltage (V). Four curves are shown, labeled (a) through (d), corresponding to different device structures and materials.

Structure	Materials	Power efficiency (%)
(a)	BCP (120 Å) C ₆₀ (150 Å) Cu:Pc (150 Å)	0.75%
(b)	BCP (120 Å) Cu:Pc/C ₆₀ mix (800 Å)	0.87%
(c)	BCP (120 Å) C ₆₀ (150 Å) Cu:Pc/C ₆₀ mix (500 Å) Cu:Pc (15 Å)	1.17%
(d)	BCP (120 Å) C ₆₀ (150 Å) 25% Cu:Pc mix 50% Cu:Pc mix 75% Cu:Pc mix Cu:Pc (15 Å)	1.36%






References:

- Riede M. et al., Nanotechnology, **19** 424001 (2008)
- Sullivan P. et al., APPL **84** 1210 (2004)
- Peumans P. D. et al., Nature **425** 158 (2003)

How much interface is needed?..

Balance between: Exciton dissociation
Charge collection

TABLE 2. Average Domain Size, Specific Interface Area, and Cell Efficiencies of Mixed Films before and after Annealing at Different Numbers of MC Steps for a $100 \times 100 \times 60 \text{ nm}^3$ Lattice

MC steps	0	1	10	50	100
Morphology					
Domain size (α)	0.98 ± 0.02	2.02 ± 0.04	4.9 ± 0.1	7.9 ± 0.2	10.3 ± 0.7
Specific interface area (α^2)	61.22 ± 0.03	29.70 ± 0.06	12.2 ± 0.1	7.6 ± 0.3	6 ± 1
Charge collection	0.31 ± 0.01	0.34 ± 0.01	0.40 ± 0.01	0.44 ± 0.02	0.43 ± 0.01
Exciton diffusion	1.00 ± 0.01	1.00 ± 0.01	0.97 ± 0.01	0.93 ± 0.01	0.87 ± 0.02
Int. Quant. Eff.	0.31 ± 0.01	0.34 ± 0.01	0.39 ± 0.01	0.41 ± 0.02	0.37 ± 0.02

Fan Yang, S.R. Forrest, *ACS Nano*, **2**, 1022 (2008)

Modeling charge separation & extraction in molecular BHJ solar cells

Cathode

Acceptor
(transparent)

Donor
(Blue)

Anode

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Courtesy of P. Peumans (Stanford)

Role of the Ratio of Charge Carrier Mobilities

The figure illustrates the role of the ratio of charge carrier mobilities in organic photovoltaic devices. It consists of three main parts:

- Schematic of the D/A interface:** Two spheres represent donor (D) and acceptor (A) materials. The left sphere is labeled "Low Mobility Ratio" and the right sphere is labeled "High Mobility Ratio". A vertical line between them is labeled "D/A interface".
- Plot (a):** A graph of Internal Quantum Efficiency (Y-axis, 0.0 to 0.6) versus Carrier Hopping Rate Ratio $\rho = v_h / v_e$ (X-axis, logarithmic scale from 10^{-6} to 10^2). The plot shows data for BHJ 10 nm (solid squares, solid line for 0 V, dashed line for 0.4 V) and BHJ 4 nm (solid circles, solid line for 0 V, dashed line for 0.4 V). Planar data is shown with triangles. The efficiency generally decreases as the hopping rate ratio increases, with a minimum around $\rho = 10^0$.
- Device Schematics:**
 - (b) A schematic of a device with a donor-acceptor interface.
 - (c) A schematic of a device with a donor-acceptor interface, showing the donor and acceptor regions.
 - (d) A schematic of a device with a donor-acceptor interface, showing the donor and acceptor regions.

106 S. Zhao and P. Peumans, submitted

Role of BHJ morphology, charge mobility in η_{PWR}

(a)

η_{PWR}

μ_h ($\text{cm}^2\text{V}^{-1}\text{s}^{-1}$)

μ_e ($\text{cm}^2\text{V}^{-1}\text{s}^{-1}$)

(b)

η_{PWR}

μ_h ($\text{cm}^2\text{V}^{-1}\text{s}^{-1}$)

μ_e ($\text{cm}^2\text{V}^{-1}\text{s}^{-1}$)

(c)

η_{ED}

d (nm)

(d)

η_{OC}

d (nm)

(e)

η_{EOE}

d (nm)

Legend:

- PHJ
- mixed
- △ PM-HJ
- chessboard
- ◇ nanocrystalline

Fan Yang, S.R. Forrest, ACS Nano, 2, 1022 (2008)

OVPD (organic vapor phase deposition) growth of high quality films (incl. controlled BHJ OPV)

Organic Vapor Phase Deposition

- ✓ Compact
- ✓ Ultra-clean chamber
- ✓ Parameter control
(T_{source} , T_{sub} , Flow Rate, carrier gas)
- ✓ High morphology control

Completed BHJ OPV

PTCBI

CuPC

⁵ Shtein M. et al, J. Applied Physics, **89** 1470 (2001)

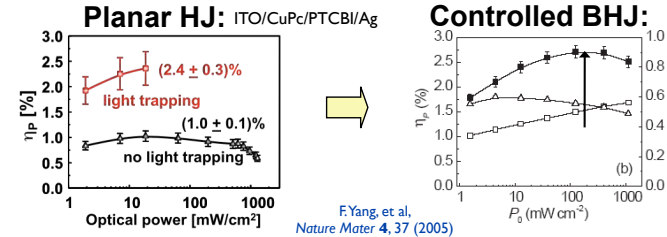
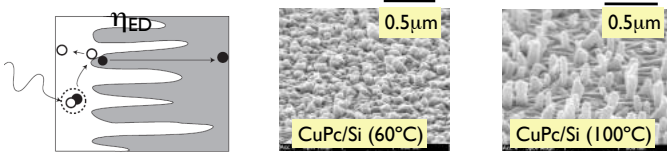
⁶ Yang F. et al, Nature Mater., **4** 37 (2005)

108109

Ordered Bulk Heterojunction works better

Line-of-sight pathway: reduces chance of parasitic recombination
improves rate of charge extraction

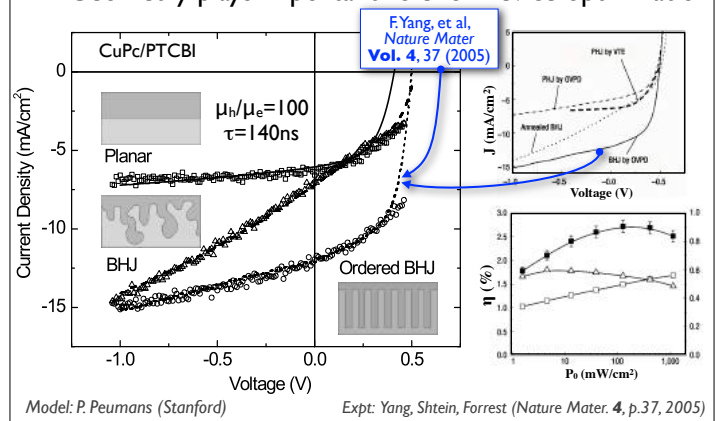
Lots of Interface, incr



109

BHJ geometry comparison: Tortuosity kills

- Compare: same parameters, but different geometries
- Geometry plays important role for device optimization



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Designing devices around L_D

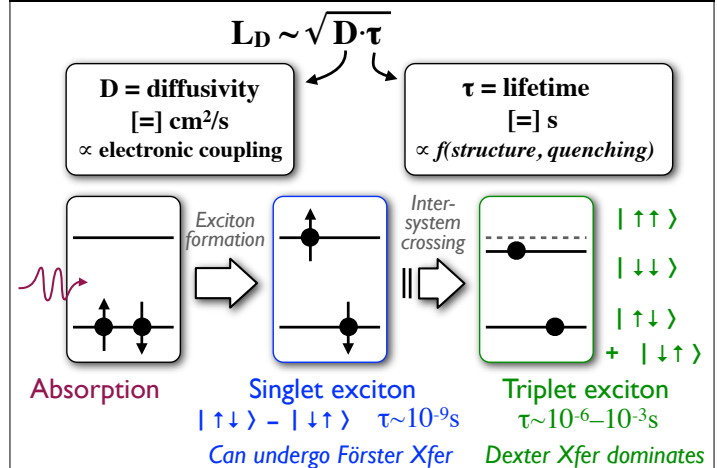
Strategy 2:

- * Do not accept low L_D
- Find materials with large L_D
- Increase L_D through ordering

111

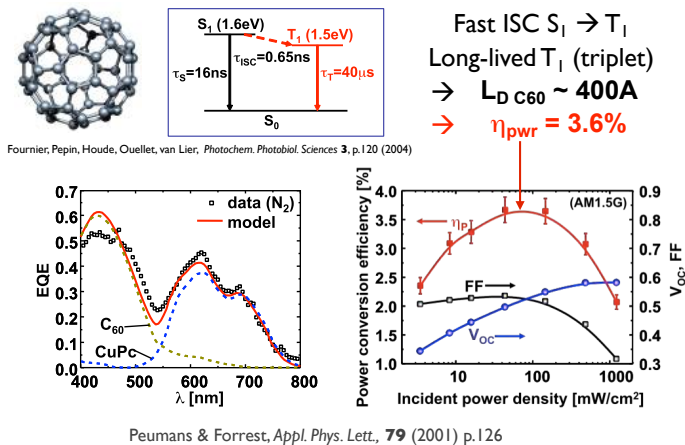
111

Increasing L_D via exciton lifetime



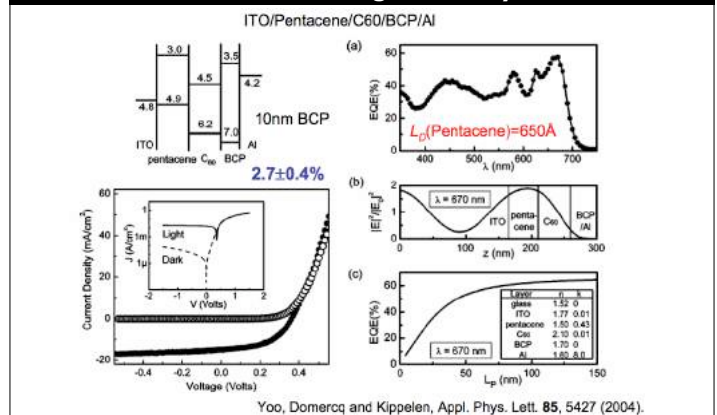
112

Example: C_{60} has large L_D , improves device



113

OK, we found C_{60} , now need exciton blocking layers (EBL) to maintain high efficiency



Knowing L_D is important for efficiency, device design
1) Can we measure it? 2) What can we do about it?..

114

Designing devices around L_D

Strategy 2:

- * Do not accept low L_D
 - Find materials with large L_D
 - Increase L_D through ordering

115

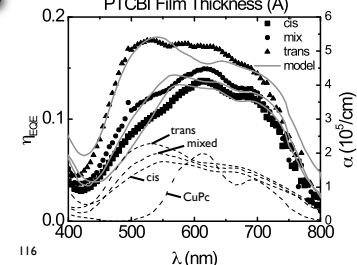
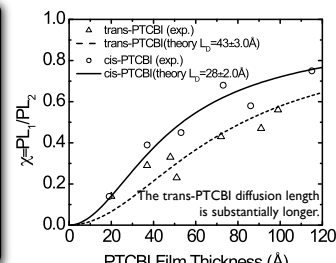
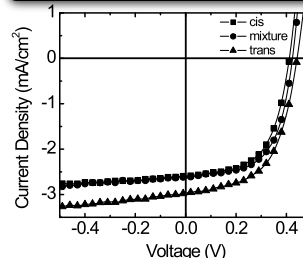
115

Increase L_D via molecular ordering

trans-PTCBI



cis-PTCBI



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Increase L_D via molecular ordering

Keep molecule same

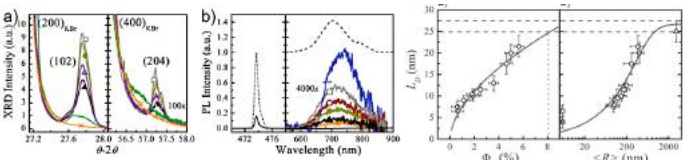
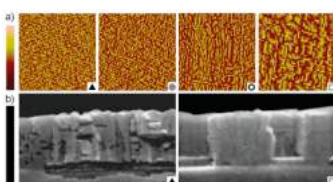
Relationship between Crystalline Order and Exciton Diffusion Length in Molecular Organic Semiconductors

By Richard R. Lunt, Jay B. Benziger, and Stephen R. Forrest¹
Adv. Mater. (2009)
DOI: 10.1002/adma.200902827

$$L_D = \sqrt{\frac{\kappa^2 \Phi_F \sigma}{8\pi n^4 a^4}} = \sqrt{\frac{\Phi_F R_{00}^3}{6 a^2}}$$

σ = Förster overlap integral
 Φ_F = Fluoresc. quantum yield
 a = Average hopping distance

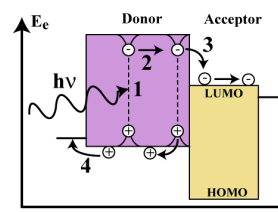
PTCBI
KBr



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OPV Efficiency – Role of exciton diffusion & dissociation



1. Absorb - η_A
2. Diffuse - η_{ED}
3. Charge-Transfer - η_{CT}
4. Charge-Collect - η_{CC}

$$\eta_{EQE} = \eta_A \cdot \eta_{ED} \cdot \eta_{CT} \cdot \eta_{CC}$$

Until now, we assumed perfect exciton dissociation ($\eta_{ED} \sim 1$)
We also didn't discuss the exciton diffusion process...

Next:

1. Exciton diffusion
2. Exciton dissociation

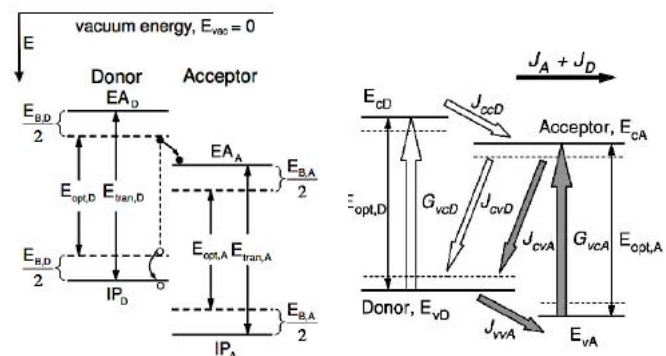
Is exciton dissociation @ D/A interface perfect?

118

Exciton dissociation at D/A junctions

Energy level picture:

Important fluxes:



Rand et al. Phys. Rev. B **75**, 115327 (2007)
Rand et al., Prog. in Photovoltaics, **15**, 659 (2007)

$$k_{if} = \left(\frac{4\pi^3}{h^2 \lambda_{if} k_B T} \right)^{1/2} V_{if}^2 \exp \left(- \frac{(E_{if} + \lambda_{if})^2}{4\lambda_{if} k_B T} \right)$$

119

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Look at the Charge-Transfer exciton forming @ D/A interface

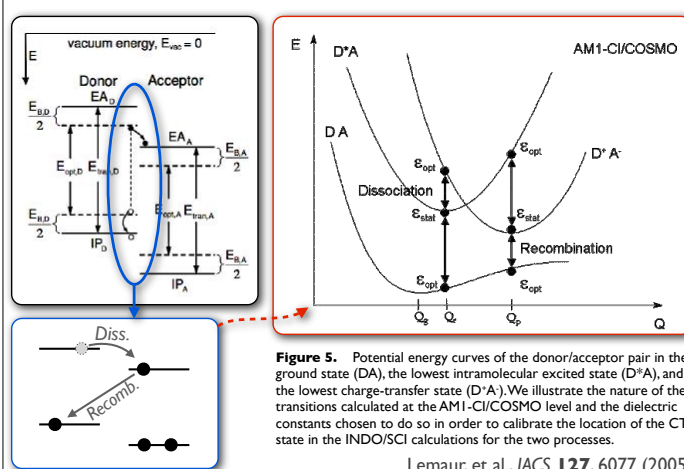


Figure 5. Potential energy curves of the donor/acceptor pair in the ground state (DA), the lowest intramolecular excited state (D^*A), and the lowest charge-transfer state (D^+A^-). We illustrate the nature of the transitions calculated at the AM1-CI/COSMO level and the dielectric constants chosen to do so in order to calibrate the location of the CT state in the INDO/SCI calculations for the two processes.

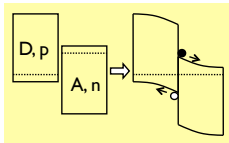
Lemaire, et al., JACS **127**, 6077 (2005)

120

120

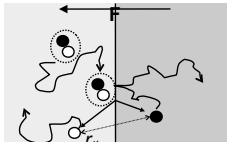
Why do bilayer D/A organic solar cells work so well?

1. Doping $\rightarrow V_{bi}$ is localized

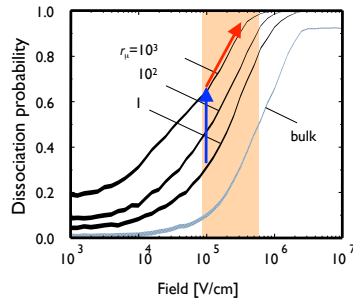


Peumans, et al., J. Appl. Phys. **93**, 3693 (2003).

2. Entropic Driving Force



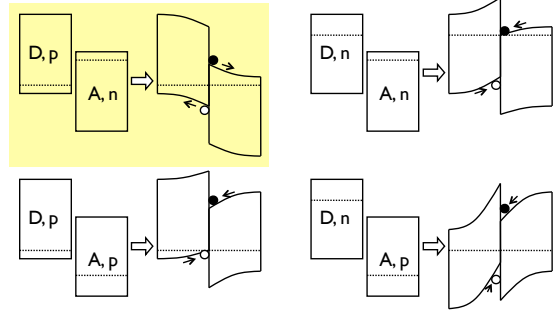
Peumans and Forrest, Chem. Phys. Lett. (2004).



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Doping is important

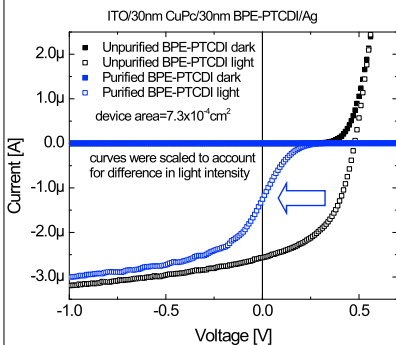
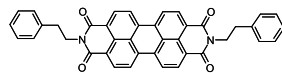


- Doping determines the location of the Fermi-level
- Only combination that works: p-type doped donor and n-type doped acceptor
- If there is unintentional doping: make sure it's the right type or correct it

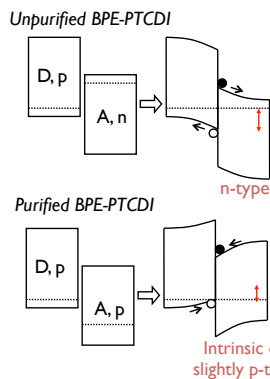
122

Example of doping @D/A: CuPc/BPE-PTCDI

- Purification of BPE-PTCDI results in an almost rigid shift of the photocurrent-voltage curve



A. Liu, et al., Adv. Mater. **2008**, 1065-1070 (2008).



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Next:

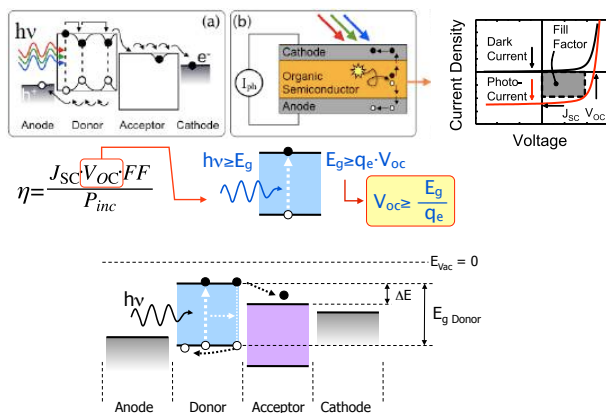
Origins of V_{oc} & ways to increase it

- Eg & tandem devices
- Doping
- HOMO-HOMO offset @ D/A
- Work function
- Structural characteristics (J_{so})

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OPV Efficiency: Role & origins of V_{oc}



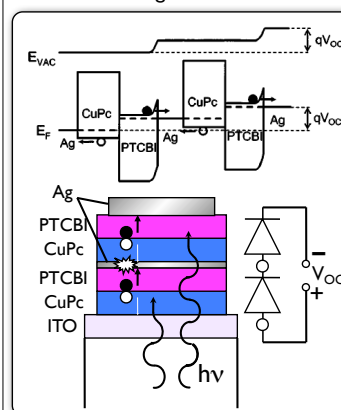
$V_{oc, max}$ is limited firstly by the absorption gap (energy of e/h pair cannot exceed E_g)

125

Increasing V_{oc} : Use multiple cells (E_{g1}, E_{g2}, \dots)

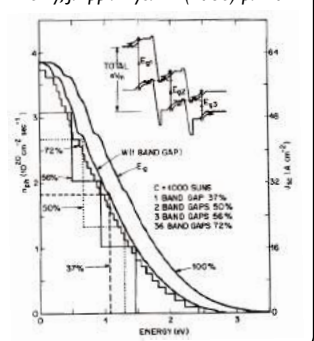
Multiple band-gap cells in series can better match the solar spectrum

E.g.: GaInP/GaAs/Ge multijunction: $\eta_{pwr} > 35\%$



Maximum efficiency > 70%:

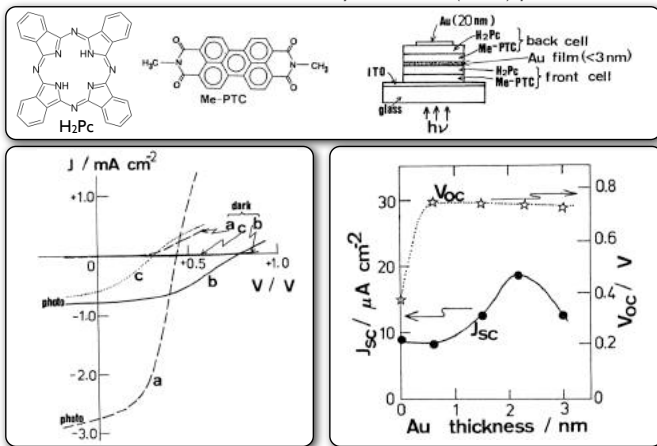
Henry, J. Appl. Phys. **51** (1980) p.4494



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Early small-molecular tandem OPV cell

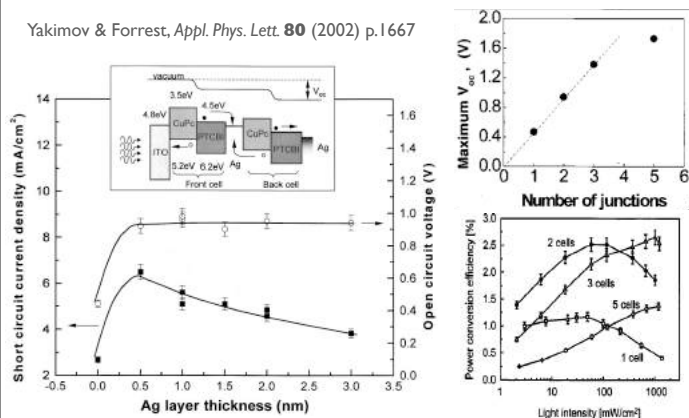
Hiramoto et al., *Chemistry Letters*, **19** (1990) p.327



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Multiple stacked small-molecular OPV cells:

Yakimov & Forrest, *Appl. Phys. Lett.* **80** (2002) p.1667

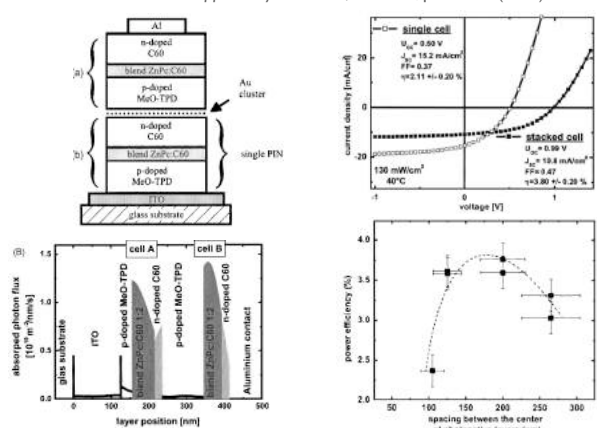


Voc increases with # of sub-cells
Diminishing returns for η_{pwr} due to R_s

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Reducing R_s via $p-i-n$ architecture (doped wide-gap transport layers)

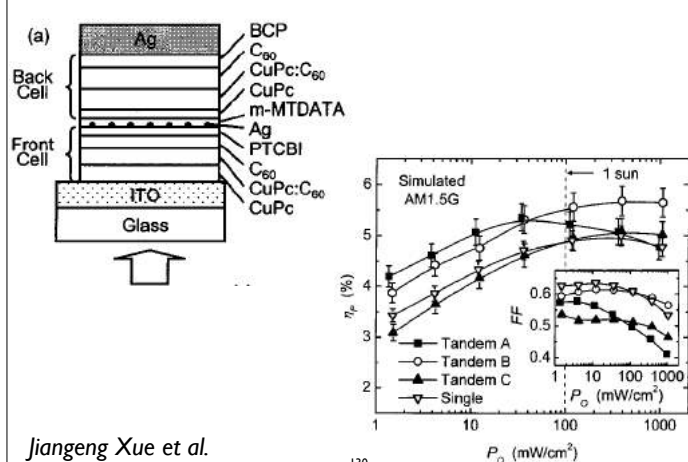
Drechsel et al. *Applied Physics Letters*, **Vol. 86**, p. 244102 (2005)



Some improvement, but better to find complementary E_g

129

Tandem + BHJ combination in small molecular OPV cells

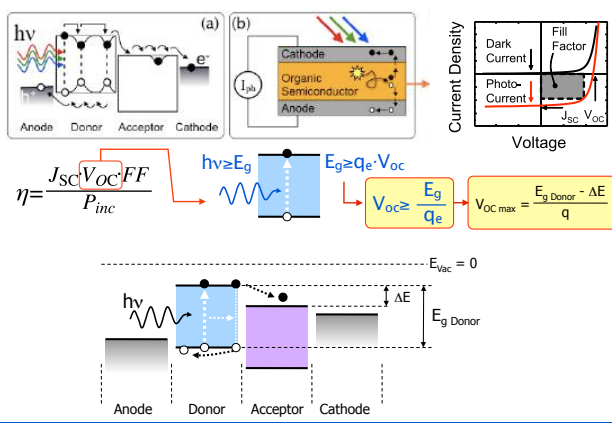


Jiangeng Xue et al.

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OPV Efficiency: Role & origins of V_{oc}



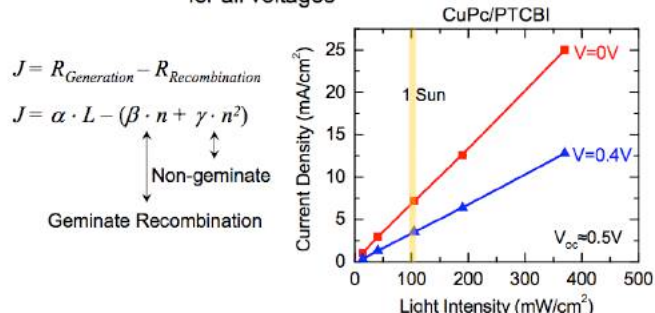
But $V_{oc, max}$ in a heterojunction cell is lower than E_g/q_e , because need to overcome E_{bind} & drive e/h separation &

131

Linear dependence of J_{sc} on light intensity is evidence for geminate charge-pair recombination:

Current density vs. light intensity

- is linear
- for all voltages



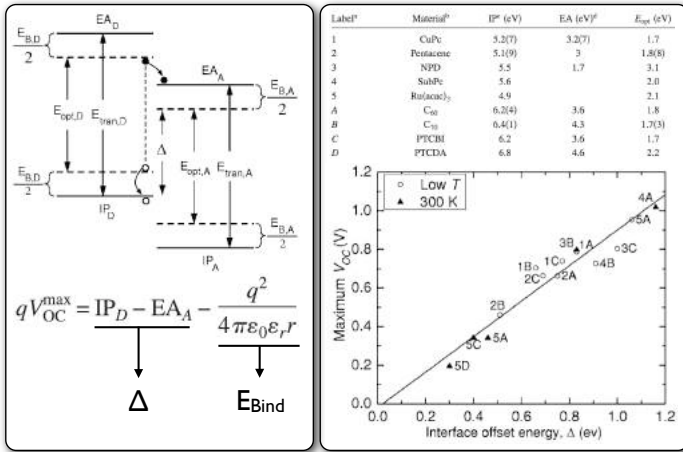
132

P. Peumans (Stanford)

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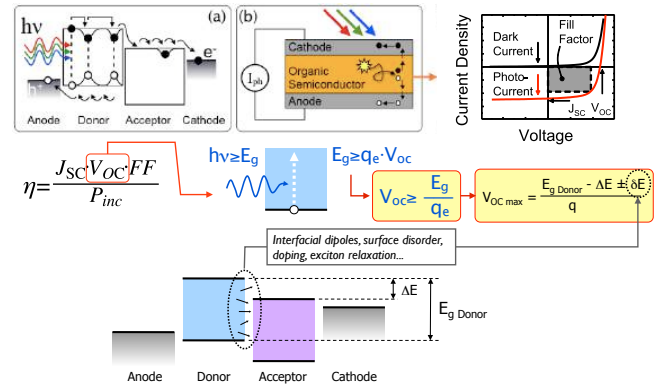
V_{OC} vs. Absorption gap, Exciton binding energy, Offsets

Rand et al., Phys. Rev. B, **75**, p. 115327 (2007)



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Role of doping in V_{OC}



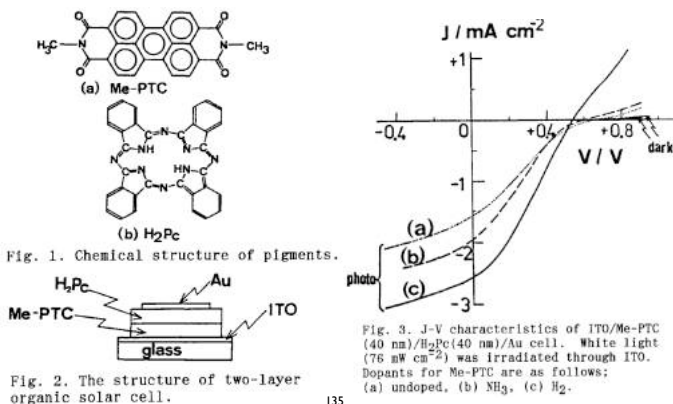
... but can have additional polarization due to doping, interfacial disorder / dipoles, carrier and exciton polarization effects

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Early example of doping in bi-layer OPV cell

Hiramoto et al., Chemistry Letters **19** (1990) p.119: use NH₃ & H₂ to dope

Minimal effect on V_{OC}, large effect on J_{sc}



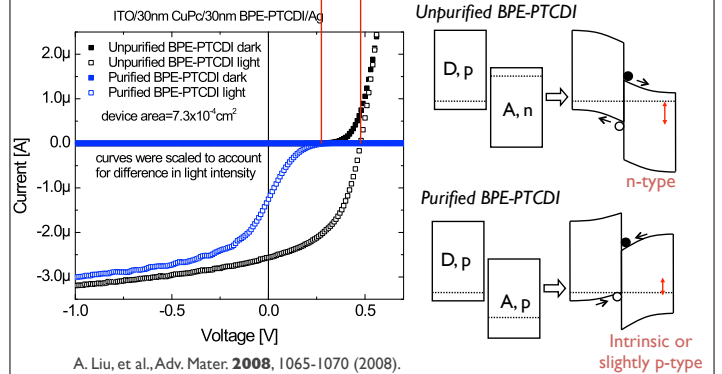
135

135

Recent example of doping in organic OPV cell

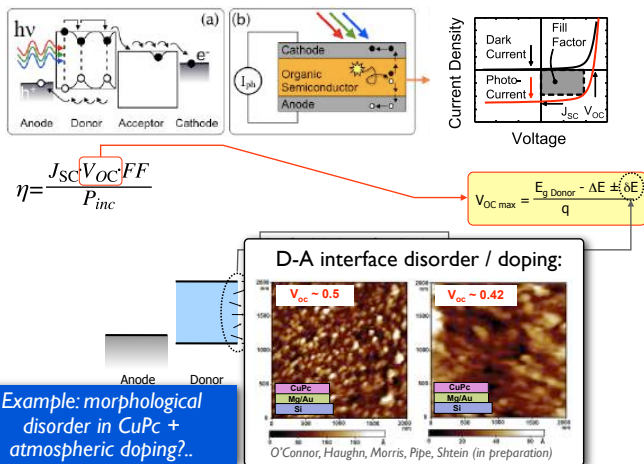
Purification of BPE-PTCDI results in an almost rigid shift of the photocurrent-voltage curve

- Note also the shift in V_{OC}
- Q: What really determines V_{OC}?



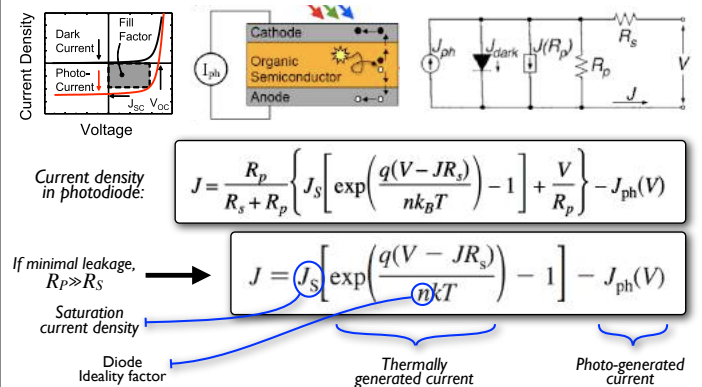
136

Unintentional doping via grain boundary diffusion?



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Further insights into V_{OC} based on equivalent circuit analysis & film morphology, electronic structure of molecules

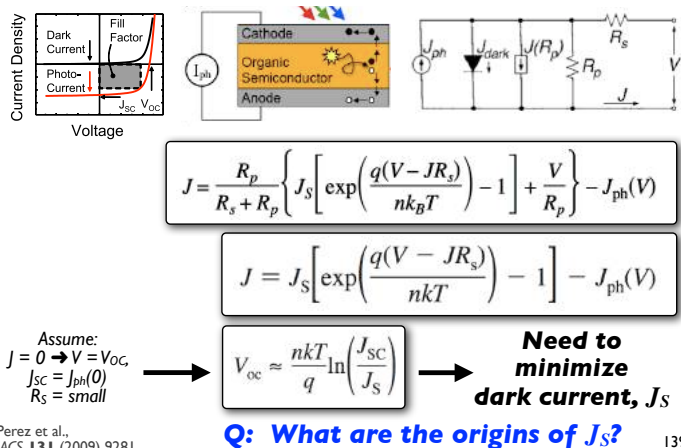


Bube & Fahrenbruch, Advances in Electronics and Electron Physics, Vol. 56, Academic Press, New York, 1981
Fahrenbruch & Aranovich, Solar Energy Conversion, Springer-Verlag, New York, 1979
Rand et al., Phys. Rev. B **75**, 115327 (2007)

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Further insights into V_{OC} based on equivalent circuit analysis & film morphology, electronic structure of molecules



Perez et al.,
JACS 131 (2009) 9281

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Further insights into V_{OC} based on equivalent circuit analysis & film morphology, electronic structure of molecules

$$J = J_s \left[\exp\left(\frac{q(V - JR_s)}{nk_B T}\right) - 1 \right] - J_{ph}(V) \quad \& \quad V_{OC} \approx \frac{nkT}{q} \ln\left(\frac{J_{SC}}{J_s}\right)$$

$$J_s = J_{SO} \exp\left(\frac{-\Delta E_{DA}}{2nk_B T}\right) \rightarrow V_{OC} = \frac{nkT}{q} \ln\left(\frac{J_{SC}}{J_{SO}}\right) + \frac{\Delta E_{DA}}{2q}$$

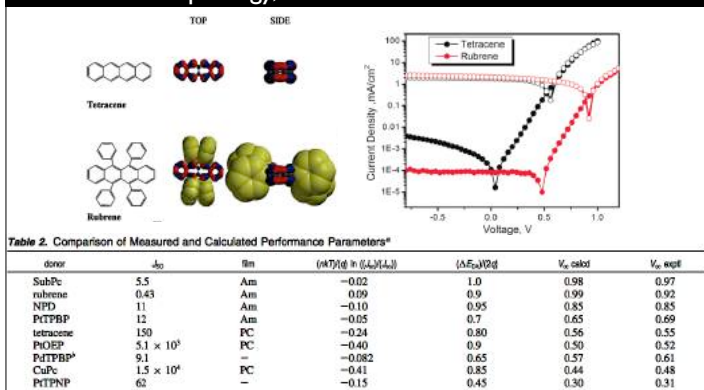
So...

- Know ΔE_{DA} (from Rand et al.)
- Know J_{SC} from measurements
- Can find V_{OC} from measurements
- ➔ Compile J_{SO} for various materials, look for trends

Perez et al.,
JACS 131 (2009) 9281

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Further insights into V_{OC} based on equivalent circuit analysis & film morphology, electronic structure of molecules

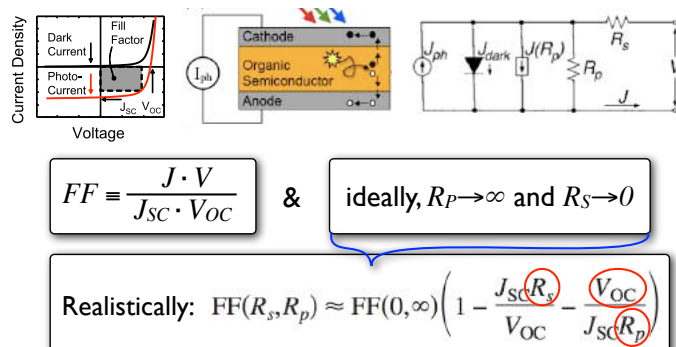


^a J_{SC} are in mA/cm^2 , and the remaining data are in V. "Film" refers to the morphology of the donor thin film, as determined by X-ray diffraction. Am = amorphous, PC = polycrystalline. ^b $J_{SC} = 9.1$ mA/cm^2 at $100 \text{ mW}/\text{cm}^2$ illumination intensity = 0.5 suns.

Perez et al., JACS 131 (2009) 9281

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Fill Factor



For given V_{OC} , want to **minimize R_s , maximize R_p**
(i.e. conductive layers, low leakage & dark currents = good)

Rand et al., Phys. Rev. B 75, 115327 (2007)

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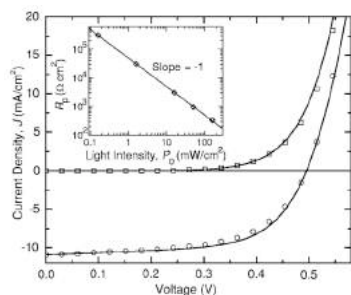
Outline

- ✓ **1. Energy & solar cells**
 - A. Why we need energy in the first place
 - B. Where does our energy come from and how do we use it?
 - C. Why bother with solar electricity?
- ✓ **2. Small molecular organic PV cells – Part I**
 - A. Material system
 - B. Physics of organic PV materials & devices
- ✓ **3. Improving efficiency of OPV cells – Part 2**
 - A. Thin-film optics & plasmonics for improved absorption
 - B. Exciton diffusion to and dissociation at D/A interface
 - C. Increasing open circuit voltage and fill factor
- 4. Enabling low-cost modules & installation**
 - A. Eliminating costly materials from device structure
 - B. Novel architectures
 - C. Device processing

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Effects of photoconductivity on R_p :

Rand et al.,
Phys. Rev. B 75, 115327 (2007)



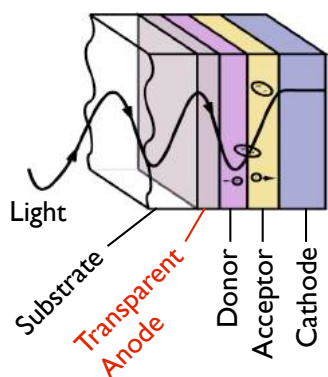
Molecular structure & R_p , R_s :

Perez et al.,
JACS 131, (2009) 9281

Donor-Acceptor interface ^a	J_s (A/cm^2)	n	R_s ($\Omega \text{ cm}^2$)	R_p ($\Omega \text{ cm}^2$)
Pentacene/C ₇₀	3.3×10^{-5}	2.1	3.4	3.5×10^4
CaPc/C ₇₀	1.0×10^{-5}	2.0	0.7	7.9×10^4
Pentacene/C ₆₀	2.7×10^{-6}	2.0	0.1	8.1×10^4
Pentacene/PTCBI	2.5×10^{-7}	1.6	0.7	5.0×10^5
CaPc/C ₆₀	1.0×10^{-6}	2.0	0.1	1.1×10^6
CaPc/PTCBI	5.5×10^{-7}	1.7	0.2	9.1×10^5
NPD/C ₆₀	7.1×10^{-10}	2.6	28.4	2.2×10^6
SubPc/C ₆₀	5.8×10^{-9}	1.6	0.9	1.2×10^7

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OPV structure: ITO is a typical electrode



ITO: Indium Tin Oxide



Also:
- FTO, AZO, etc.

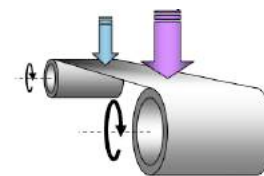
"TCO" Transparent Conducting Oxide

145

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Challenges with Roll-to-Roll processing & TCOs

Want:



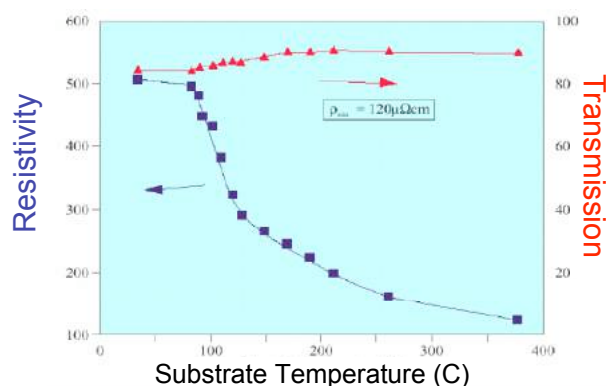
Get:



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Good TCO usually requires high substrate temperature



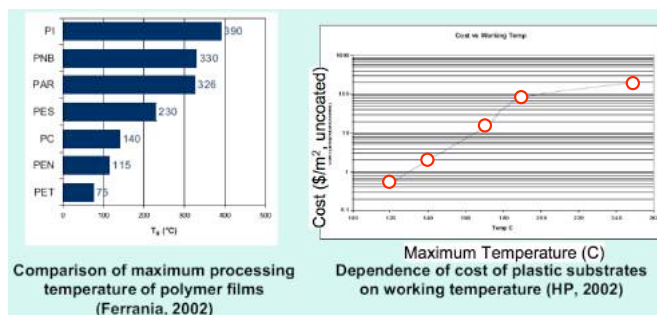
Applied Films, 2002 in "Roadmap toward flexible displays," J.N. Bardsley, USDC 2003

147

147

But...

High-temp. plastic substrates can be expensive



Comparison of maximum processing temperature of polymer films (Ferrania, 2002)

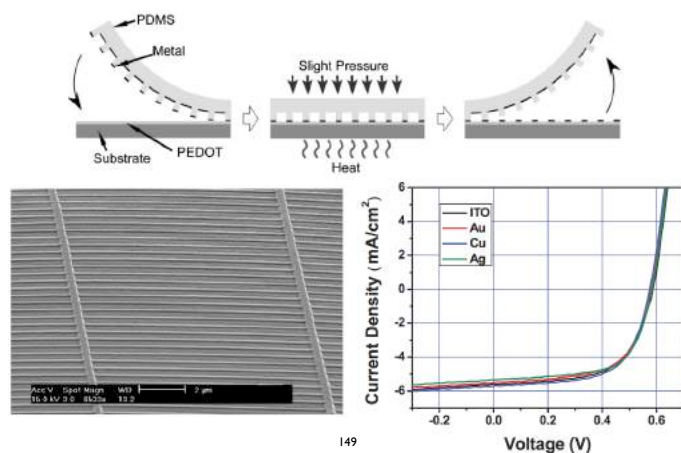
Dependence of cost of plastic substrates on working temperature (HP, 2002)

"Roadmap toward flexible displays," J.N. Bardsley, USDC 2003

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Organic solar cells using nanoimprinted metal electrodes

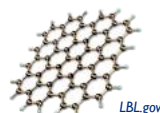
Kang, Kim, Kim, Guo, Adv. Mater. **20** (2008) 4408



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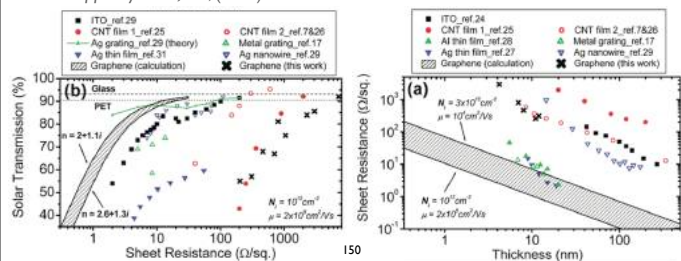
149

Graphene-based transparent electrodes



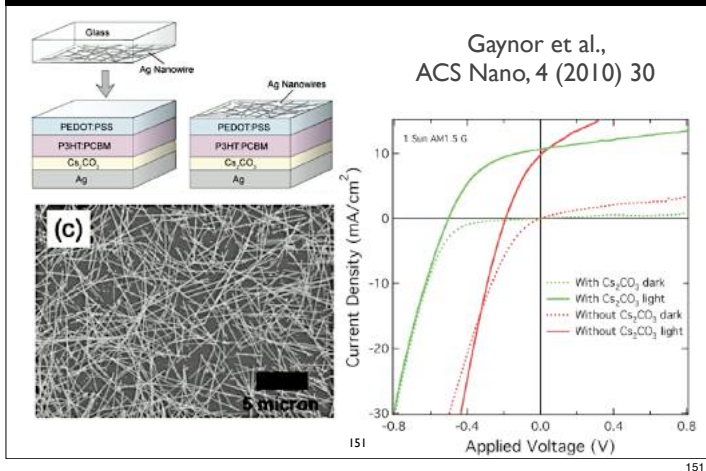
LBL.gov

Wu et al., ACS Nano, **4** (2010) 43
Appl. Phys. Lett., **92**, (2008) 263302



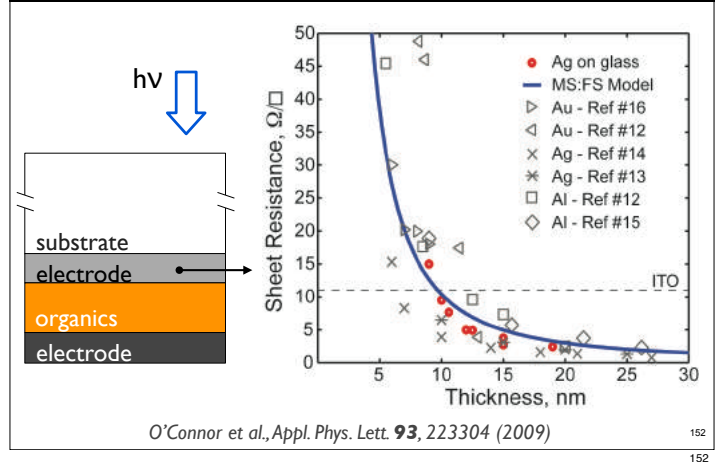
150

Fully Solution-Processed Inverted Polymer Solar Cells with Laminated Nanowire Electrodes



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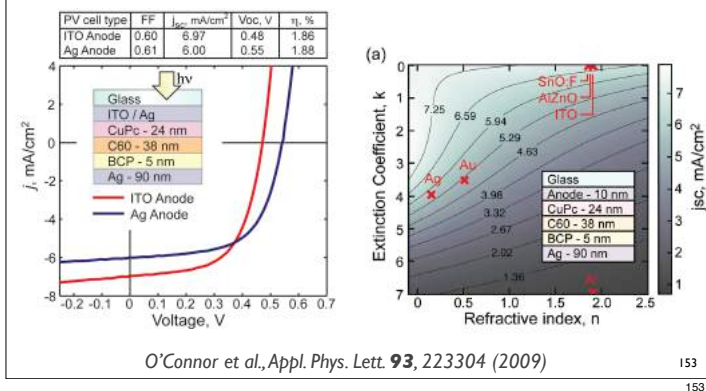
Thin Metal Films Are Quite Conductive (widely used in low-E windows, food packaging)



152

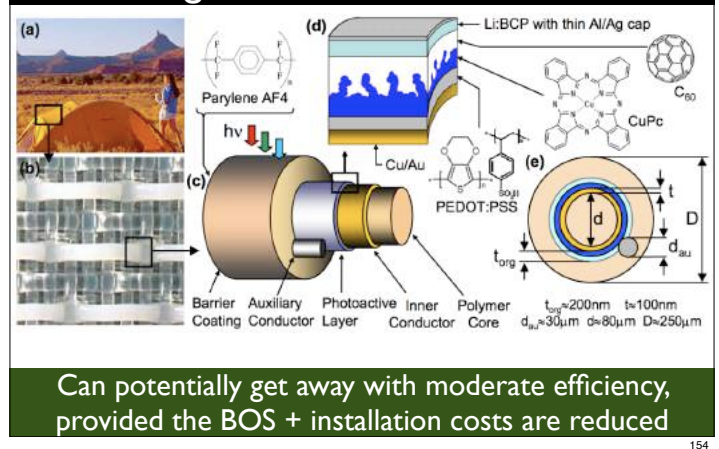
Experimental metal-organic-metal PV cells work well if the stack is designed appropriately, &...

Materials can be selected / developed based on model of light in-coupling



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Apply the metal-organic-metal structure to organic solar cells on **fibers**



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Why fibers?..

Area of Textiles Imported Annually:

Annual textile imports into US:

140x140 mi²
\$3.40 / m²

Textiles are scalable!

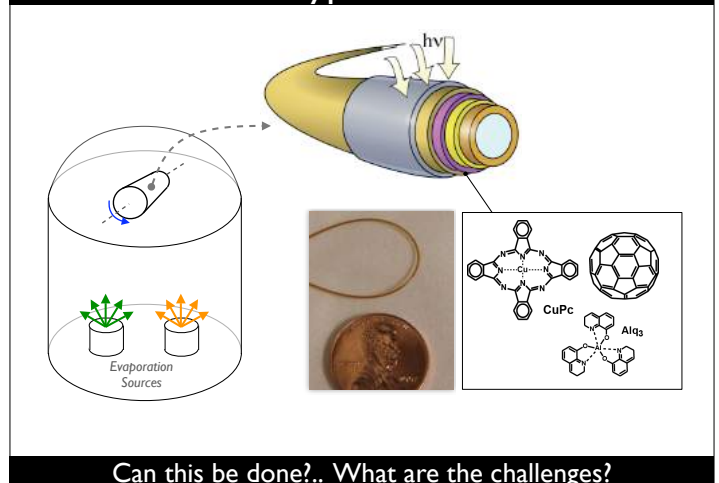


155

1. National Council of Textile Organizations, 2005
2. The American Textile Manufacturers Institute, 2006
3. Green, M. 3rd Generation Photovoltaics, 2003

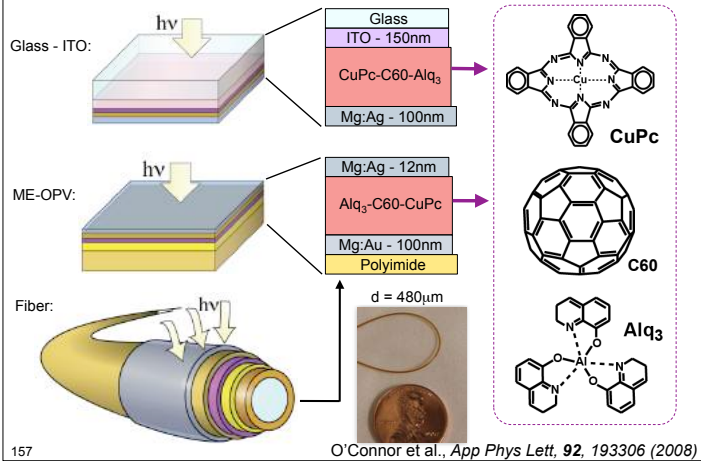
155

Method for Prototype Fiber PV Fabrication?

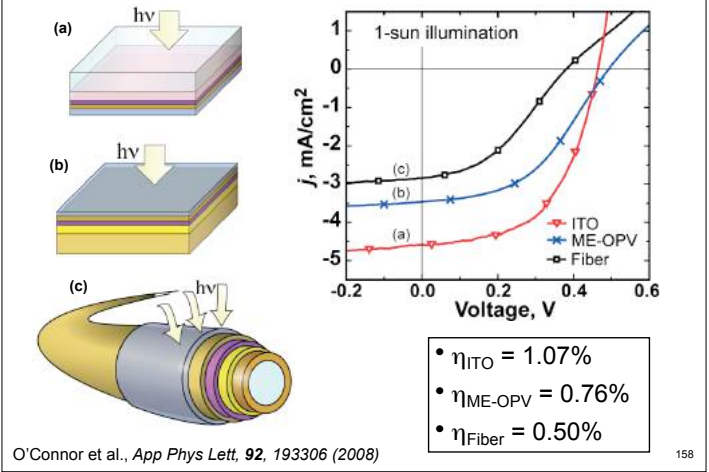


156

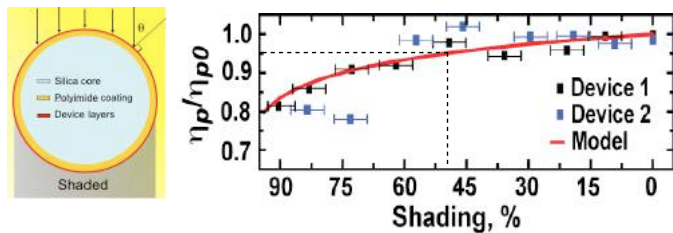
Fiber & control device structure details



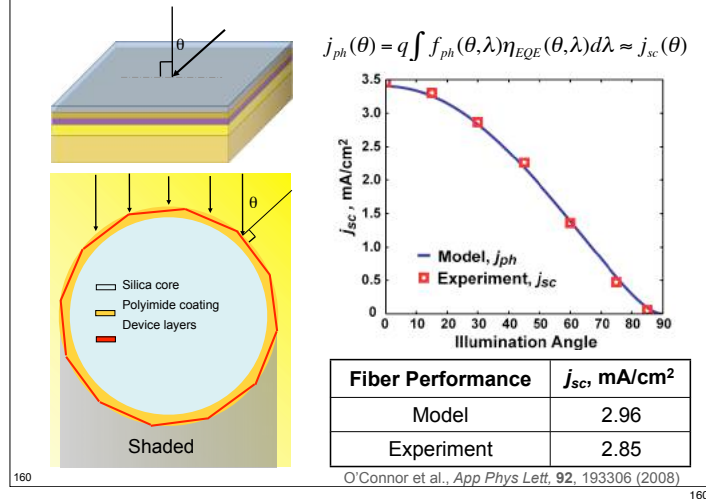
Comparing Organic PV Performance: Fiber vs. Planar



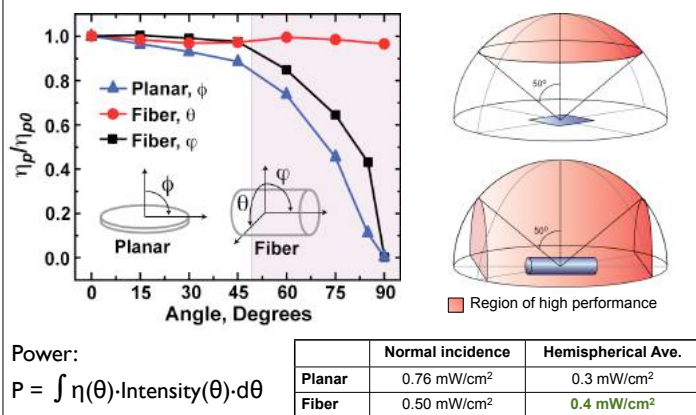
Shading doesn't contribute much loss



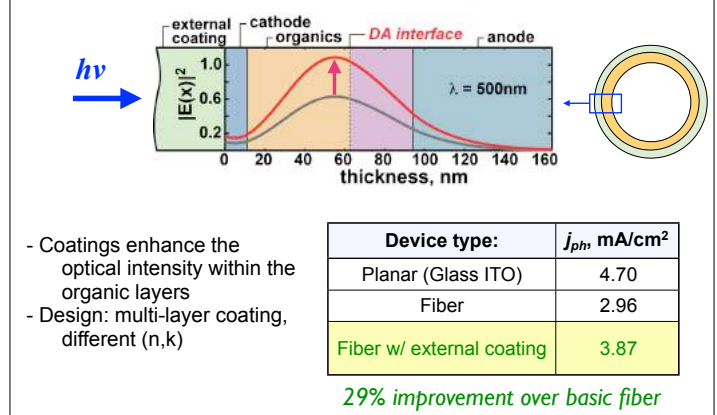
Losses due to glancing incidence reflections



"Round" = better for mobile & no-tracking systems

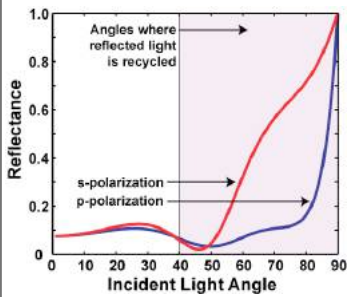
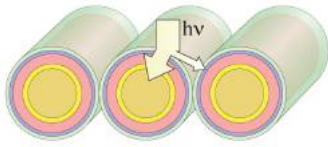


Reducing reflection losses by external coatings



...or do both!

coatings
+
fiber bundles



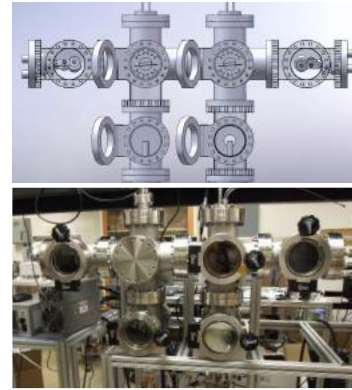
Device type:	j_{ph} mA/cm ²
Planar (Glass ITO)	4.70
Single Fiber	2.96
Single Fiber with Coating	3.87
Adjacent Fibers with external coating	4.70

57% Improvement over basic fiber
Performs as well as glass-ITO cell

O'Connor et al. (in preparation)

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We're so enthusiastic about this approach, we are building a Reel-to-Reel fiber device coating system



Morris et al., (in preparation)
LNECD – University of Michigan

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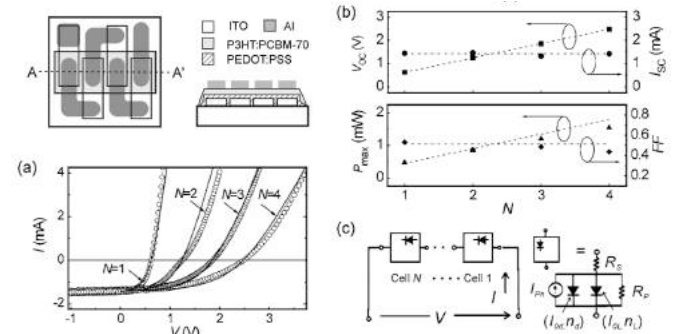
...and are starting to collaborate with weavers (C. Amidei, EMU)



165

Modularization: stepping up voltage, mitigating series resistance

Yoo et al., Appl. Phys. Lett. **89**, 233516 (2006)

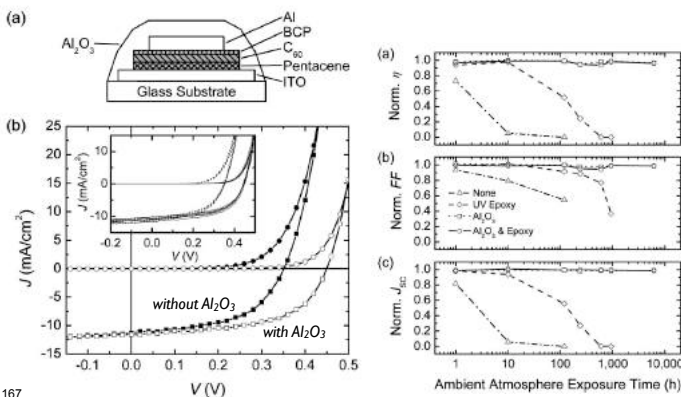


166

Properly encapsulated devices exhibit very long lifetimes

Potsavage et al., Appl. Phys. Lett. **90**, 253511 (2007)

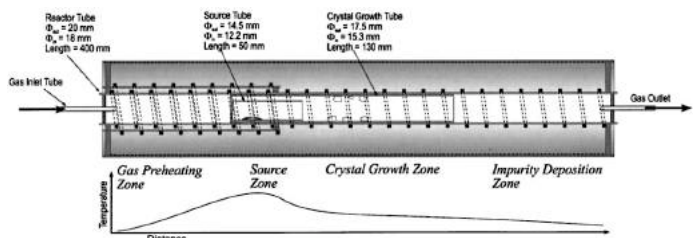
200nm thick Al_2O_3 deposited by ALD @ 100°C
Devices show virtually no degradation after 6,000 hrs



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Purification of organic semiconductors
& growth of crystals



R.A. Laudise et al., J. Crystal Growth **187** (1998) 449

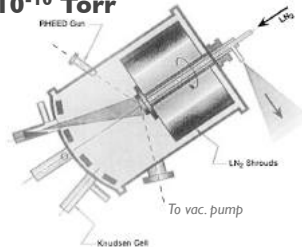
168

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Deposition in vacuum

Organic molecular beam deposition

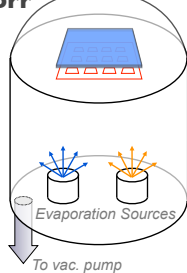
10^{-10} Torr



S. R. Forrest, *Chemical Reviews*, **97** 1793 (1997)

Vacuum thermal evaporation

10^{-7} Torr



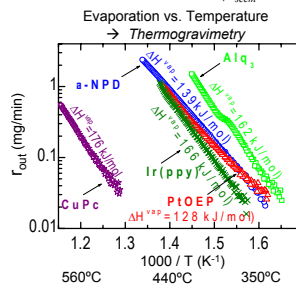
- | | |
|----------------------|---|
| ✓ Thickness control | $r_{dep} = \eta \cdot A_{evap} \cdot \bar{u}_0 \cdot P_0 \exp(-\Delta H / RT_{cell})$ |
| ✓ Very clean process | x Rate control |
| ✓ Monolayer control | x Dusty chamber |
| ✓ Analogous to MBE | x Morphology control |

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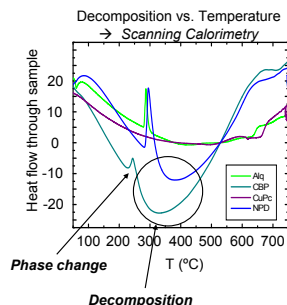
Evaporation rate is governed by vaporization enthalpy and limited by thermal stability of source materials

$$r_{out,i} = \frac{P_i \exp(-\Delta H_i^{vap} / RT_{cell})}{\sqrt{2\pi \cdot m w_i \cdot RT_{cell}} + \frac{RT_{cell}}{\alpha \cdot A_e} \cdot \frac{P_{cell}}{P_{std}}}$$

- Evaporation faster with Temperature
- Decomposition faster w/ Temperature

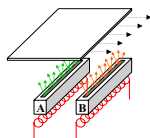


Shtein et al., *J. Appl. Phys.*, **89**, 2001



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Linear sources can be used to coat large substrates / webs



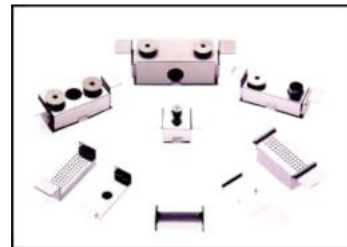
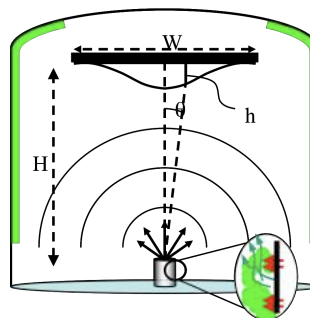
→ Use “left-right” deposition instead of “bottom-up”



A fully integrated, vertical evaporation system utilizing linear sources to achieve up to 50% materials use efficiency and uniform coating of substrates up to 400x500mm² in size. (b) A close-up photograph of one of the evaporation chambers. (*Applied Films, GMBH, Germany*)

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Another problematic aspect of VTE: Poor heat distribution within source



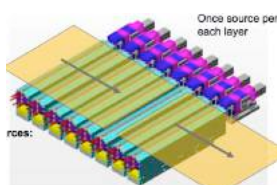
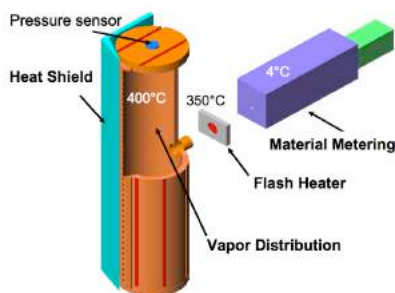
Uneven heating can lead to fluctuations in evaporation rate

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Kodak's vapor injection sources appear very promising

Kodak's Vapor Injection Source Technology (VIST):

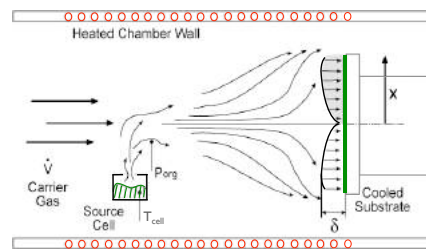


So far Kodak published **OLED** deposition by VIST, 20 sec TAC Time, 70% Material Utilization

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Potentially better approach: OVPD: Organic Vapor Phase Deposition



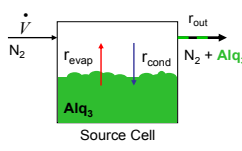
- 0.1 – 10 Torr → Convective + Diffusive Transport
- Decoupled evaporation & deposition → Control
- Dopant control by Temperature & Flow
- Heated chamber walls → cleaner, more efficient
- Flow engineering → Uniformity

• Burrows et al., *J. Cryst. Growth* **156** (1995); Vaeth and Jensen, *Appl. Phys. Lett.* **71** (1997)
• Baldo et al., *Appl. Phys. Lett.* **71** 3033 (1997); Shtein et al., *J. Appl. Phys.* **89** 1470 (2001)

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OVPD: Scaling Analysis & Material Transport Regimes

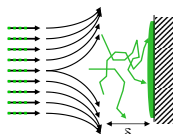
Evaporation: mass balance on *organic species*



$$r_{out} = \frac{P_0 \exp(-\Delta H_l^{vap}/RT_{cell})}{\sqrt{2\pi \cdot m w_l \cdot RT_{cell}} + \frac{RT_{std}}{V_{scm}} \cdot \frac{P_{cell}}{P_{std}}}$$

200°C < T_{cell} < 400°C
5 sccm < V̇ < 1000 sccm

Deposition: diffusion across *boundary layer*



$$r_{dep} = D \cdot \frac{\Delta C}{\delta} = D \cdot \frac{r_{out}}{(\dot{V}_{src} + \dot{V}_{dil})}$$

$$D = \frac{\bar{c}}{3\lambda} = \frac{\bar{c} \cdot kT}{3\sqrt{2}\sigma P}$$

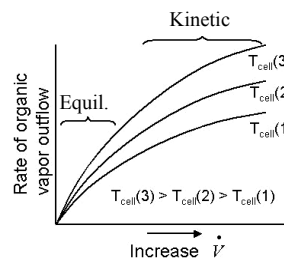
1 μm < λ < 100 μm
1 mm < δ < 10 mm

Shtein et al., J. Appl. Phys., **89**, 2001

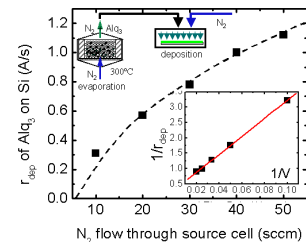
175

OVPD: Scaling Analysis & Material Transport Regimes

Source Cell Regimes:

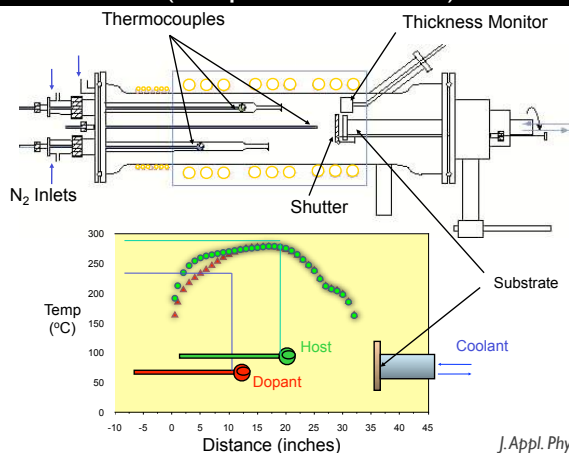


Experiment:
(Flow-control of deposition)



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Lab-scale OVPD deposition system (inexpensive, modular)



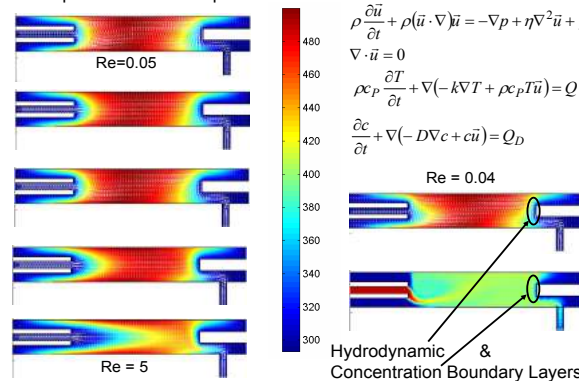
Shtein et al., J. Appl. Phys., **89**, 2001

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Simulation of hydrodynamic flows & mass transfer in OVPD

Flow field – white arrows
Temperature – colormap

1 μm < λ < 100 μm
10 cm < L < 10 m



*M. Shtein et al. J. Appl. Phys., **93**, 4005, (2003)

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OVPD systems

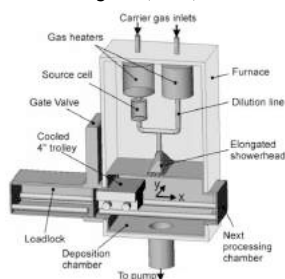
OVPD-I in Princeton



OVPD-II in Michigan



OVPD in Belgium (IMEC)

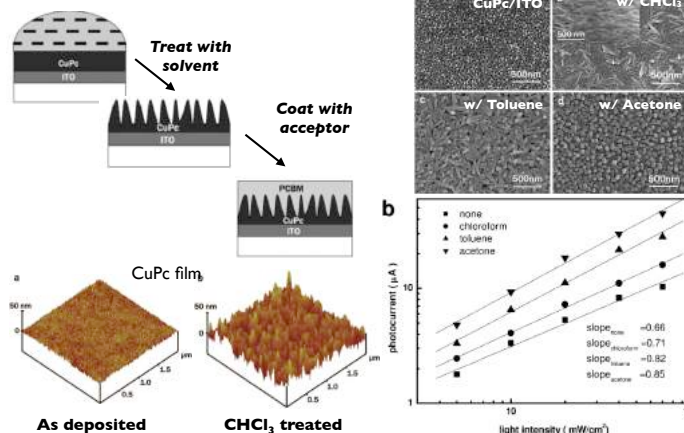


Rolin C. et al, Org. Elec., **11** (2010) 100

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Solvent processing of small molecule films

Xi H. et al., J. Phys. Chem. C **112**, 19934 (2008)



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